

2010 2011

2010-2011

ENGLISH



carhartt



2010 2011

PRODUCT OVERVIEW

Overview	p. 8
Jackets	p. 14
Sweatshirts	p. 24
Shirts	p. 28
T-Shirts	p. 34
Jeans & Pants	p. 42
Bibs & Overalls	p. 50
Women	p. 54
Accessories	p. 60
Technical Info	p. 66



carhartt



My business was not started to do the gainful thing alone, but the just and honest thing, gainful if possible.

Hamilton Carhartt

Carhartt® is the ultimate Workwear brand. Its versatile range, is unrivaled in durability, comfort, fit, function and style. Every Carhartt® product is meticulously created to cope with the extreme physical demands of tradesmen. Whatever those demands happen to be, and however tough they are.

Above all, Carhartt® clothes can be put through the most rugged conditions both on and off the job, 24/7.

Real Workwear proven to help you get the job done right.

carhartt 

TIMELINE

HAMILTON CARHARTT

There would not be a Carhartt brand without the vision of one man, Hamilton Carhartt. 120 years ago the founder of the Carhartt company designed the first pair of Carharts and created the unique style that is still popular today.

“My life has been spent in making better working clothes for men who toil - the world’s up-builders”



HERITAGE & TRUST 100%

1884

How it all began

At the age of 29, Mr. Hamilton Carhartt established a wholesale furnishing business under the firm name of Hamilton Carhartt & Co, which would continue to drive his ambition to succeed and lead him to create his own products. Just five years later, Hamilton converted the business into an enterprise devoted exclusively to manufacturing apparel for working men.



1889

The birth of a legend

Hamilton Carhartt started producing Workwear with the goal of setting a standard of excellence to which all others would aspire. Starting with only 4 sewing machines and 5 employees, the first products were overalls in Duck and Denim fabrics. With entrepreneurial vision, Hamilton established a brand that has withstood the test of time.



1916

Union made

Together with promoting a female workforce, fighting child labour and supporting organised labour, Carhartt proudly introduced 8 hour work days for his employees.



1923

Iconic products stand the test of time

C01 was advertised and remains literally unchanged in the Carhartt range to this day.



1930

The great depression

The economic crisis of the 30's nearly cost the company its factories and subsidiaries. Hamilton Carhartt struggled keeping business alive and as a great accomplishment to his vision, his managerial skills and entrepreneurial talent, he managed to keep the family business afloat and to return to prosperity.

1937

But the legend lives on

Detroit, May 12, together with his wife of 56 years, Hamilton Carhartt dies in a car accident. The family business continues under the active lead of the oldest son, Wylie Carhartt.

1966

Our famous logo

First appearance of the by now famous Carhartt 'C' logo which has remained largely unchanged ever since 1966.

1992

Quality in over 400 styles

Carhartt Workwear range consists over 400 styles providing Best-In-Class apparel for the active worker. The products are known for the exceptional durability, quality and construction, fit, style and comfort.

2004

Carhartt Workwear available to the worker in Europe

With over a century of American history, tradition, quality and reliability, Carhartt is proud to expand its heritage and living legend into the European markets.

2009

120 years

Carhartt celebrates 120 years of existence and five years of continuous growth in Europe.





REVIEWED AS THE BEST VALUE WORKER PANT AVAILABLE

Carhartt outerwear is known for its comfort, fit and especially, its durable fabrics. Long before our fabrics become garments, we put them through rigorous testing to meet our durability standards. Premier fabrics, along with heavy duty zippers and triple-stitched seams, make Carhartt the premier outerwear choice.

A hammer loop and multiple tool and utility pockets add convenience, and the 19-inch leg openings fit over work boots.

DOUBLE KNEES

Bring on the rainy, muddy, snowy and warm weather conditions! Carhartt Workwear will keep you warm, dry and protected. We visit worksites in these weather conditions to observe workers' needs for durable Workwear. The result is innovative, premium quality Workwear, developed especially for today's worker.

Whether you choose traditional, relaxed, loose or dungaree fit, Carhartt's pants, jeans and shorts are built to last. All feature premium fabric for durability, are designed for a comfortable fit and provide ample room for movement. Details include choice of multiple linings; pockets that are sewn on, then turned inside out and sewn again for durability; heavy duty YKK zippers; generous pocket depth for the active worker; multiple utility bands; wide leg openings to accommodate work boots and double front styles with cleanout bottoms to let dirt escape, which extends the useful life of the garment.



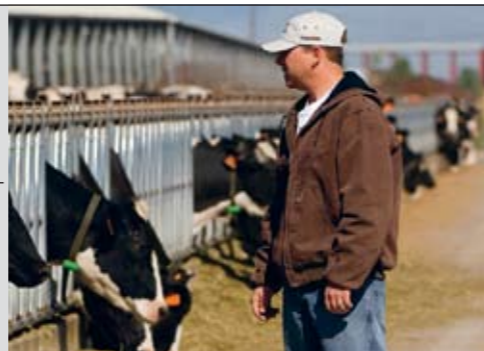
CHAP STYLE

12-OUNCE, HEAVYWEIGHT, FIRM-HAND, 100% RING-SPUN COTTON DUCK

USA
www.carhartt.com - Tough Jobs

Ed Sullivan Rancher

" I was 18 years old and had a job at a feed mill that bagged feed for dairy cows. I purchased a pair of Carhartt duck jeans. I still have those jeans with no holes. The problem is they are a bit small for my waist. I am 72 years old now and still wear a Carhartt coat and bib jeans. Carhartts are the best! "



B01 Duck Double Front Logger Pant 1



EC026 Sandstone Traditional Coat 2



EJ130 Sandstone Active Jacket 3

100% BESTSELLER

TOP TEN



EB207 Double Front Logger Jeans 4



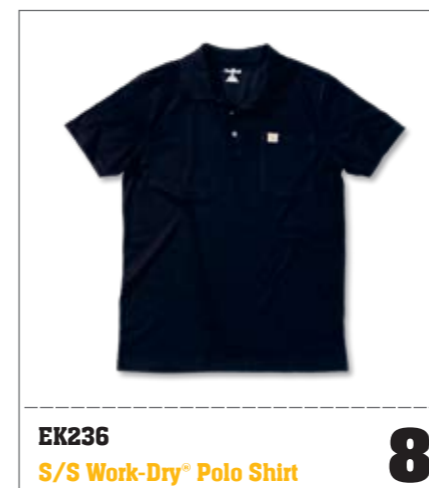
EB208 Regular Jeans 5



EK185 Zip Hooded Sweatshirt 6



EB136 Double Front Work Pant 7



EK236 S/S Work-Dry® Polo Shirt 8



R01 Bib Overall 9



EK219 Logo Hooded Sweatshirt 10

Jackets



Chore Coat

C01, p. 16



Waterproof
Breathable Coat

C72, p. 16



Sandstone
Traditional Coat

EC026, p. 17



Sandstone
Ridge Coat

EC061, p. 17



Duck Detroit
Jacket

EJ001, p. 18



Sherpa Sandstone
Breathable jacket

EJ004, p. 18



Duck Traditional
Jacket

EJ022, p. 19



Sandstone
Detroit Jacket

EJ097, p. 19



Sandstone Active
Jacket

EJ130, p. 20



Extremes
Active Jacket

EJ133, p. 20



Lightweight
Detroit Jacket

EJ196, p. 21



Waterproof
Breathable Jacket

J162, p. 21



Nylon Fleece
Lined Jacket

J199, p. 22



Arctic Vest

V01, p. 23



Sandstone
Arctic Vest

V02, p. 23

Sweatshirts



Logo Hooded
Sweatshirt

EK219, p. 26



Hooded
Sweatshirt

EK184, p. 26



Zip Hooded
Sweatshirt

EK185, p. 27

Shirts



L/S Lightweight
Shirt Jacket

ES168, p. 30



L/S Snap Front
Plaid Shirt

ES008, p. 30



L/S Snap Front
Plaid Shirt

ES009, p. 31



L/S Snap Front
Denim Shirt

ES099, p. 31



L/S Western
Shirt Poplin

ES157, p. 32



L/S Rip Stop
Work Shirt

ES178, p. 32



S/S Mechanics
Shirt

ES179, p. 33

T-Shirts



Heritage Dixies T-Shirt

EK017 p. 36



Heritage Master Cloth-Graphic T-Shirt

EK020, p. 36



Heritage Overall Graphic T-Shirt

EK050, p. 37



Heritage Cowboy Graphic T-Shirt

EK045 p. 37



S/S Pocket Work-Dry T-Shirt

EK204 p. 38



L/S Work-Dry T-Shirt

EK206, p. 38



S/S Pocketless Pique Polo Shirt

EK057, p. 39



S/S Work-Dry Polo Shirt

EK236 p. 39



S/S Core Logo T-Shirt

EK242, p. 40



L/S Sleeve Logo T-Shirt

EK231, p. 40



Metal Graphic T-Shirt

EK028, p. 41

**100%
Carhartt®
WORKWEAR**

Jeans & Pants



Work Jeans

EB206, p. 44



Double Front Logger Jeans

EB207, p. 44



Regular Jeans

EB208 p. 45



Ranch Jeans

EB210, p. 45



Duck Double Front Logger Pant

B01, p. 46



Washed Duck Work Pant

EB011, p. 46



Double Front Work Pant

EB136, p. 47



Duck Multi Pocket Tech Pant

EB219, p. 47



Men's Canvas Work Dungaree

B151, p. 48



Double-Front Canvas Work Dungaree

B195, p. 48



Men's Work Short

B144, p. 49

Bibs & Overalls



Bib Overall

R01, p. 52



Bib Overall

R07, p. 52



Duck Bib Overall Quilt Lined

R02, p. 53



Duck Overall Quilt Lined

X01, p. 53

Women



Waterproof
Breathable Jacket

WJ002, p. 56



Sandstone Active
Jac/Quilted Flannel

WJ130, p. 56



Sandstone Sierra Jacket/
Sherpa-Lined

WJ141, p. 57



Midweight Hooded
Full-Zip Sweatshirt

WK012, p. 57



S/S Polo Shirt

WK198 p. 58



Canvas
Work Shirt

WS006 p. 58

Accessories



Leather Driver
Glove

A118, p. 62



Leather Utility
Glove

A122, p. 62



Signature Canvas
Work Flex Cap

A146, p. 62



Acrylic Watch Hat

A18, p. 62



Work Bag
Large

A192, p. 63



Logo Patch
Twill Cap

A292, p. 63



Work Flex
Earflap Cap

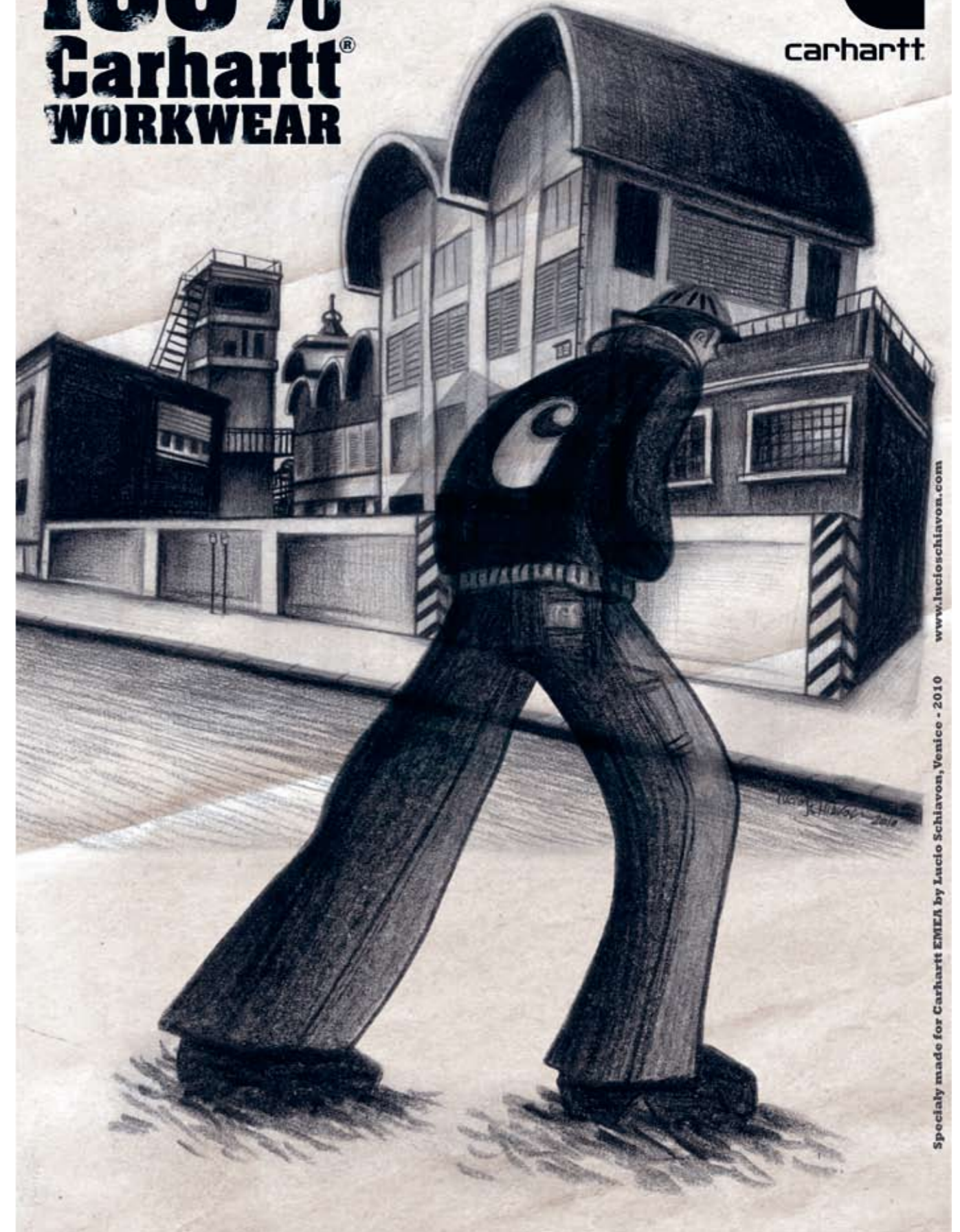
A199, p. 63

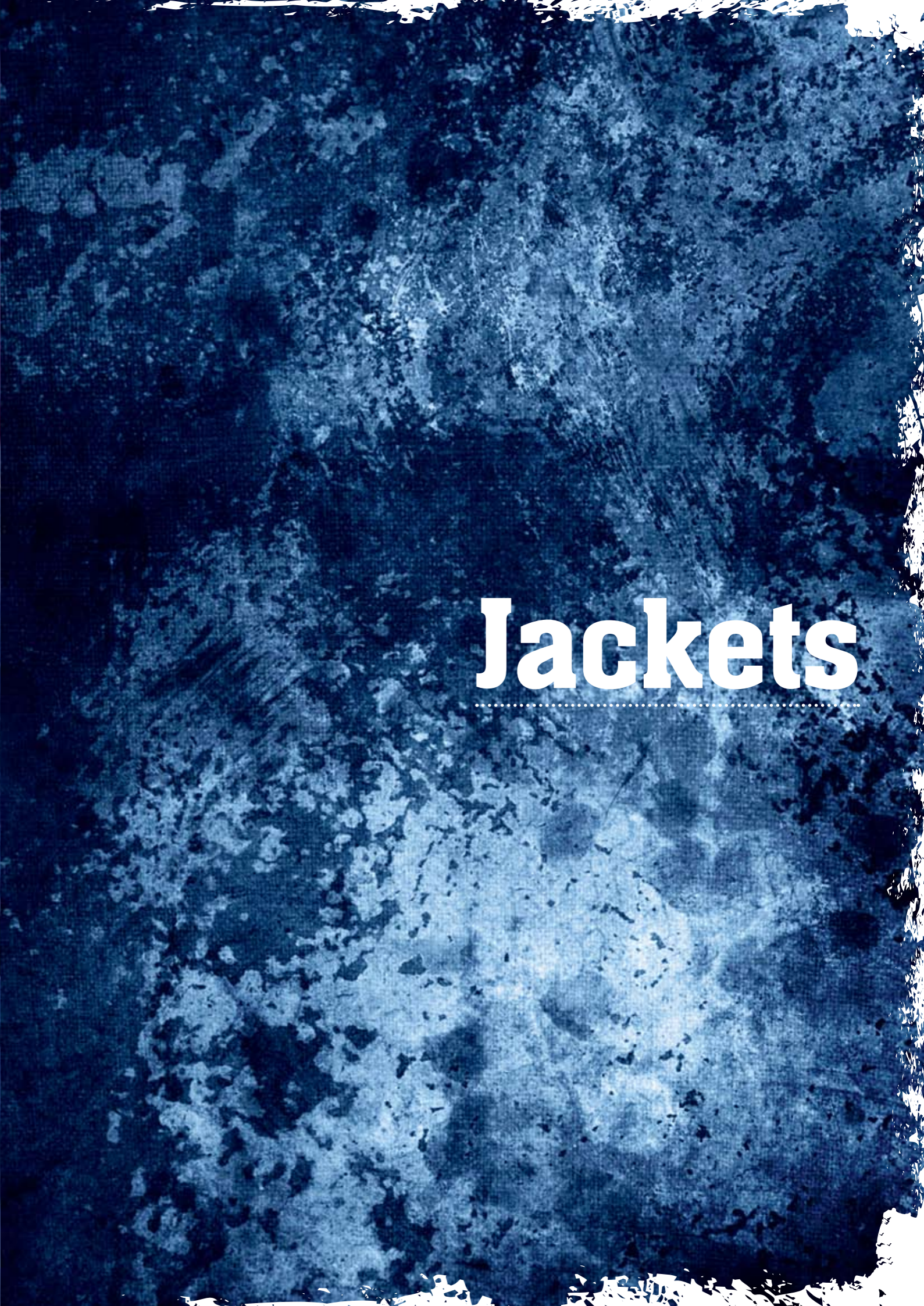


Web Belt

EA002, p. 63

100% Carhartt® WORKWEAR





Jackets

CO1
Chore Coat



Description

- Four patch pockets, one with button and flap closure
- Inside patch pocket
- Bi-swing back, for greater range of movement
- Corduroy top collar
- Triple stitched main seams
- Carhartt® branded buttons and rivets

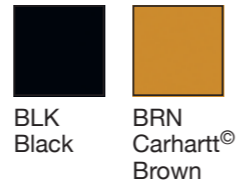


Fabric

12 oz. 100% cotton duck, blanket lining quilted to arctic-weight polyester insulation

Sizes

XS	S	M	L	XL	XXL	XXXL	XXXXL
•	•	•	•	•	•	•	•



EC026
Sandstone Traditional Coat



Description

- Front two-way brass zipper
- Wind flaps with hook and loop closure,
- Two extra large front and two chest pockets
- Inside welt pocket with zipper closure on right side
- Inside patch pocket with hook and loop closure on left side
- Inside waist draw cord adjustment
- Interior rib-knit storm cuffs
- Corduroy top collar
- Bi-swing back, for greater range of movement
- Triple stitched main seams
- Carhartt® branded YKK® zippers



Fabric

12 oz. 100% ring-spun cotton sandstone duck nylon lining quilted to arctic-weight polyester insulation

Sizes

S	M	L	XL	XXL
•	•	•	•	•



C72
Waterproof Breathable Coat

Description

- Durable nylon shell with water repellent finish midweight with waterproof, breathable membrane
- Snap-on/detachable hood with visor and adjustable draw cord closure
- Inner sleeve, stretch polyester storm cuffs



Fabric

100% nylon shell with a special water-repellent finish and breathable laminated membrane
100% polyester mesh lining in body
100% nylon taffeta lining in sleeves and hood

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EC061
Sandstone Ridge Coat

Description

- Front two-way brass zipper
- Left chest vertical zipper pocket and two extra large front pockets
- Inside welt pocket with zipper closure on right side
- Interior rib-knit storm cuffs
- Bi-swing back, for greater range of movement
- Contrast collar
- Triple stitched main seams
- Carhartt® branded YKK® zippers



Fabric

12 oz. 100% cotton sandstone duck garment stone washed for soft finish sherpa lining in body quilted nylon in sleeves

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EJ001 Duck Detroit Jacket



Description

- Inside welt pocket
- Snap adjustable waist and cuffs
- Bi-swing back, for greater range of movement
- Corduroy top collar
- Triple stitched main seams
- Carhartt® branded YKK® snaps and zippers

Fabric

12 oz. firm-hand 100% ring-spun cotton duck
blanket lining in body
quilted nylon lining in sleeves



Sizes

S	M	L	XL	XXL
•	•	•	•	•



BLK
Black



BRN
Carhartt®
Brown

EJ022 Duck Traditional Jacket



Description

- Front two-way brass zipper
- Two inside pockets
- Articulated elbow, Interior rib-knit storm cuffs
- Bi-swing back, for greater range of movement
- Corduroy top collar
- Triple stitched main seams
- Carhartt® branded YKK® zippers

Fabric

12 oz. 100% cotton sandstone duck
insulated arctic weight
polyester quilted nylon lining



Sizes

S	M	L	XL	XXL
•	•	•	•	•



BLK
Black



BRN
Carhartt®
Brown

EJ004 Sherpa Sandstone Active Jacket

Description

- Front brass zipper
- Insulated front hand pockets for added warmth
- Inside welt pocket with zipper closure on right side
- Inside patch pocket with hook and loop closure on left side
- Triple stitched main seams
- Carhartt® branded YKK® zippers

Fabric

12 oz. 100% sandstone cotton
sherpa lining in body
quilted nylon in sleeves



Sizes

S	M	L	XL	XXL
•	•	•	•	•



BLK
Black



DKB
Dark
Brown



MDT
Midnight

EJ097 Sandstone Detroit Jacket

Description

- Inside welt pocket
- Snap adjustable waist and cuffs
- Bi-swing back, for greater range of movement
- Triple-stitched main seams
- Carhartt® branded YKK® snaps and zippers

Fabric

12 oz. 100% cotton sandstone duck
blanket lining in body
quilted nylon lining in sleeves



Sizes

S	M	L	XL	XXL
•	•	•	•	•



CML
Camel



DKB
Dark
Brown

EJ130 Sandstone Active Jacket

Description

- Front brass zipper
- Insulated front hand pockets for added warmth
- Right inside welt pocket with zipper closure
- Left Inside patch pocket with hook and loop closure
- Carhartt® branded YKK® zippers

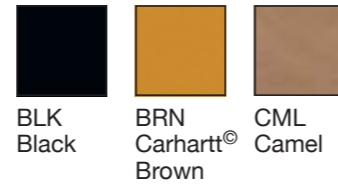
Fabric

12 oz. 100% cotton sandstone duck
100% quilted polyester lining



Sizes

S	M	L	XL	XXL
•	•	•	•	•



EJ196 Lightweight Detroit Jacket

Description

- Inside welt pocket
- Bi-swing back, for greater range of movement
- Snap adjustable waist and cuff
- Triple-stitched main seams
- Carhartt® branded YKK® rivets and zipper trims

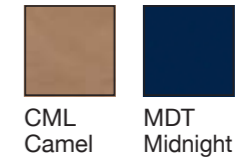
Fabric

12 oz. 100% cotton duck
garment washed for soft finish



Sizes

S	M	L	XL	XXL
•	•	•	•	•



EJ133 Extremes® Active Jacket

Description

- Front brass zipper
- Insulated front hand pockets for added warmth
- Right inside welt pocket with zipper closure
- Left Inside patch pocket with hook and loop closure
- Attached hood
- Triple stitched main seams
- Carhartt® branded YKK® zippers

Fabric

12 oz. 100% ring-spun sandstone duck
1000 denier Cordura® nylon
100% nylon outer
100% polyester (fill) lining
nylon lining quilted to artic weight
polyester filling



Sizes

S	M	L	XL	XXL
•	•	•	•	•



J162 Waterproof Breathable Jacket

Description

- Durable nylon shell
- Waterproof breathable laminated membrane
- Snap on detachable visor hood
- Left chest map pocket with waterproof covered zipper closure
- Triple stitched main seams

Fabric

100% nylon shell with a special water-repellent finish and breathable laminated membrane.
100% polyester mesh lining in body
100% nylon taffeta lining in sleeves and hood



Sizes

S	M	L	XL	XXL
•	•	•	•	•



J199 Nylon Fleece-Lined Jacket



Description

- Nylon with water repellent finish
- Fleece lined lower front pockets
- Left chest map pocket with covered zipper closure

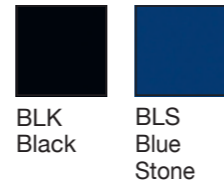


Fabric

100% nylon with a water-repellant finish lining polyester-fleece

Sizes

S	M	L	XL	XXL
•	•	•	•	•



V01 Arctic Vest



Description

- Front zipper with inside wind flap
- Inside patch pocket with hook and loop closure
- Two large front pockets
- Drop tail for added coverage
- Rib-knit collar
- Triple stitched main seams
- Carhartt® branded zipper

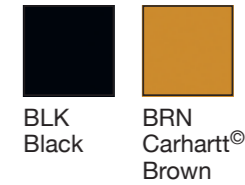


Fabric

12 oz. 100% cotton duck nylon lining quilted to arctic-weight polyester insulation

Sizes

S	M	L	XL	XXL	XXXL
•	•	•	•	•	•



V02 Sandstone Arctic Vest

Description

- Front zipper with inside wind flap
- Inside patch pocket with hook and loop closure
- Two large front pockets
- Drop tail for added coverage
- Rib-knit collar
- Triple stitched main seams
- Carhartt® branded zipper



Fabric

12 oz. 100% cotton duck nylon lining quilted to arctic weight polyester insulation

Sizes

S	M	L	XL	XXL	XXXL
•	•	•	•	•	•



Jackets



Sweatshirts

EK219 Logo Hooded Sweatshirt

Description

- Jersey lined hood with draw cord
- Front kangaroo pocket, locker loop
- Carhartt Workwear Graphic logo print on centre chest
- Spandex reinforced rib-knit cuffs and waist band

Fabric

13 oz. 80% cotton/ 20% polyester cotton rich fleece



Sizes

XS	S	M	L	XL	XXL	XXXL
•	•	•	•	•	•	•



EK185 Zip Hooded Sweatshirt

Description

- Brass zipper closure
- Jersey lined hood with draw cord
- Front pockets
- Tonal embroidered logo on left chest
- Spandex reinforced rib-knit cuffs and waist band
- Carhartt® branded YKK® zipper

Fabric

13 oz. 80% cotton/ 20% polyester fleece



Sizes

XS	S	M	L	XL	XXL	XXXL
•	•	•	•	•	•	•



EK184 Hooded Sweatshirt

Description

- Jersey lined hood with draw cord
- Front kangaroo pocket, locker loop
- Tonal embroidered logo on left chest
- Spandex reinforced rib-knit cuffs and waist band

Fabric

13 oz. 80% cotton/ 20% polyester fleece



Sizes

XS	S	M	L	XL	XXL	XXXL
•	•	•	•	•	•	•



SHIRTS

ES168 L/S Lightweight Shirt Jacket



Description

- Two chest pockets, flaps and snap closure
- Two button adjustable cuff with snap closure
- Triple-stitched main seams
- Left front pocket has Carhartt® label and integrated pencil opening
- Flannel lining for extra warmth
- Carhartt® branded YKK snaps and rivets



Fabric

9 oz. 100% cotton canvas
flannel lining

Sizes

S	M	L	XL	XXL
•	•	•	•	•



ES009 L/S Snap Front Plaid Shirt



Description

- Pearl snaps throughout
- Collar has separate band with snap closure
- Two chest pockets with flaps and snap closures
- Three snap cuff with extended placket with snap closure
- Spade shaped back yoke
- Six snap front placket
- Shaped shirt tail
- Left flap has Carhartt® label and pencil opening
- Triple stitched main seams



Fabric

4.5 oz. 100% cotton

Sizes

S	M	L	XL	XXL
•	•	•	•	•



ES008 L/S Snap Front Plaid Shirt

Description

- Pearl snaps throughout
- Collar has separate band with snap closure
- Two chest pockets with flaps and snap closures
- Three snap cuff with extended placket with snap closure
- Spade shaped back yoke
- Six snap front placket
- Shaped shirt tail
- Left flap has Carhartt® label and pencil opening
- Triple stitched main seams



Fabric

4.5 oz. 100% cotton

Sizes

S	M	L	XL	XXL
•	•	•	•	•



ES099 L/S Snap Front Denim Shirt

Description

- Pearl snap front closure
- Two chest pockets with flaps and snap closures
- Three-snap cuff with extended placket
- Spade shaped back yoke
- Shaped shirt tail
- Left flap has Carhartt® label and pencil opening
- Triple-stitched main seams



Fabric

10 oz. 100% cotton denim

Sizes

S	M	L	XL	XXL
•	•	•	•	•



ESI57 L/S Western Shirt Poplin



Description

- Front snap closures
- Two western style chest pockets
- Left flap has Carhartt® label with integrated pen pocket

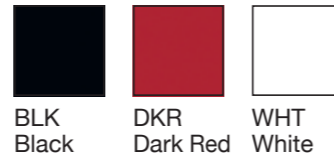
Fabric

5.5 oz. 100% cotton
garment washed for soft finish



Sizes

S	M	L	XL	XXL
•	•	•	•	•



ESI79 S/S Mechanics Shirt



Description

- White authentic mechanics shirt buttons
- Two chest pockets, closable with buttons
- Back yoke with centered box pleat
- Embroidered chest patch
- Carhartt® Vintage Logo
- Triple-stitched main seams

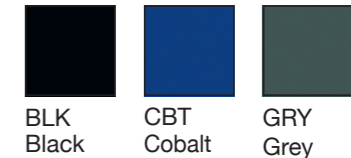
Fabric

4.25 oz. 65% cotton/ 35% polyester poplin



Sizes

S	M	L	XL	XXL
•	•	•	•	•



ESI78 L/S Rip Stop Work Shirt

Description

- Two chest pockets, flaps and button closure
- Two button adjustable cuff with button closure
- Back yoke with centered box pleat
- Double pencil pocket on left sleeve
- Triple stitched main seams

Fabric

5.5 oz. 100% cotton
rip stop construction



Sizes

S	M	L	XL	XXL
•	•	•	•	•





T-Shirts

EK017 Heritage Dixies T-Shirt



Description

- Rib knit crewneck
- Side seamed fabrics to minimise twisting
- Rolled forward shoulder for a more comfortable fit
- Woven wrap label over hem of left sleeve
- Tag less neck label
- Front graphic PHOTO-REAL SCREEN print



Fabric

6.75 oz. 100% cotton jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK050 Heritage Overall Graphic T-Shirt



Description

- Rib knit crewneck
- Side seamed construction to minimise twisting
- Rolled forward shoulder for a more comfortable fit
- Woven wrap label over hem of left sleeve
- Tag less neck label
- Front graphic is a colour screen print



Fabric

6.75 oz. 100% cotton jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK020 Heritage Master Cloth-Graphic T-Shirt

Description

- Rib knit crewneck
- Side seamed construction to minimise twisting
- Rolled forward shoulder for a more comfortable fit
- Woven wrap label over hem of left sleeve
- Tag less neck label
- Front graphic is a colour screen print



Fabric

Heather Grey: 6.75 oz. 90% cotton/10% polyester jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK045 Heritage Cowboy Graphic T-Shirt

Description

- Rib knit crewneck
- Side seamed construction to minimise twisting
- Rolled forward shoulder for a more comfortable fit
- Woven wrap label over hem of left sleeve
- Tag less neck label
- Front graphic is a colour screen print



Fabric

6.75 oz. 100% cotton jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK204 S/S Pocket Work-Dry® T-Shirt



Description

- Wicks away moisture
- Anti-odour fabric treatment
- Left chest pocket
- Rolled forward shoulder for comfort
- Side seamed construction to minimise twisting
- Logo woven label on pocket
- Tag less neck label

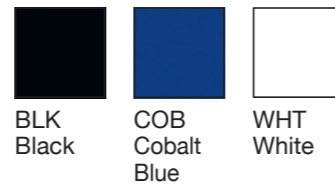


Fabric

6 oz. 60% cotton/40% polyester blend

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK057 S/S Pocketless Pique Polo Shirt



Description

- Pique Knit
- Short Sleeve Polo Shirt
- Rib-knit collar
- Three button front closure
- Woven wrap label over hem of left sleeve
- Tag less neck label

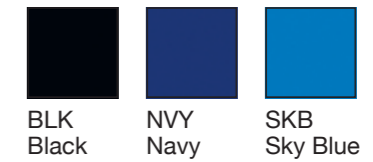


Fabric

6.7 oz. 100% ring-spun cotton pique knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK206 L/S Pocket Work-Dry® T-Shirt

Description

- Wicks away moisture
- Anti-odour fabric treatment
- Left chest pocket
- Rolled forward shoulder for comfort
- Side seamed construction to minimise twisting
- Logo woven label on pocket
- Tag less neck label

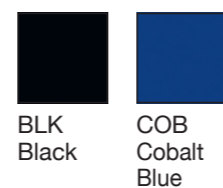


Fabric

6 oz. 60% cotton/40% polyester blend

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK236 S/S Work-Dry® Polo Shirt

Description

- Wicks away moisture
- Anti-odour fabric treatment
- Rib-knit anti curl collar
- Three button placket, left chest pocket
- Rolled forward shoulder for comfort
- Side seamed construction to minimise twisting
- Logo woven label on pocket
- Tag less neck label



Fabric

6 oz. 60% cotton/ 40% polyester blend

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK242 S/S Core Logo T-Shirt



Description

- Rib-knit crew neck
- Side seamed fabrics to minimise twisting
- Tag less neck label
- Front logo graphic is a screen print



Fabric

6.75 oz. 100% cotton jersey knit
Heather Grey: 6.75 oz. 90% cotton/10% polyester jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK028 Metal Graphic T-Shirt



Description

- Rib-knit crew neck
- Side-seamed construction to minimise twisting
- Rolled forward shoulder for a more comfortable fit
- Woven label on left sleeve
- Tagless neck label
- Front graphic print is a three dimensional screen print



Fabric

6.75 oz. 100% cotton jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•



EK231 L/S Logo Sleeve T-Shirt

Description

- Rib-knit crew neck
- Side seamed fabrics to minimise twisting
- Tag less neck label
- Carhartt® logo printed on sleeve

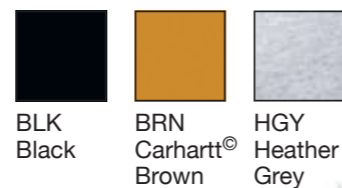


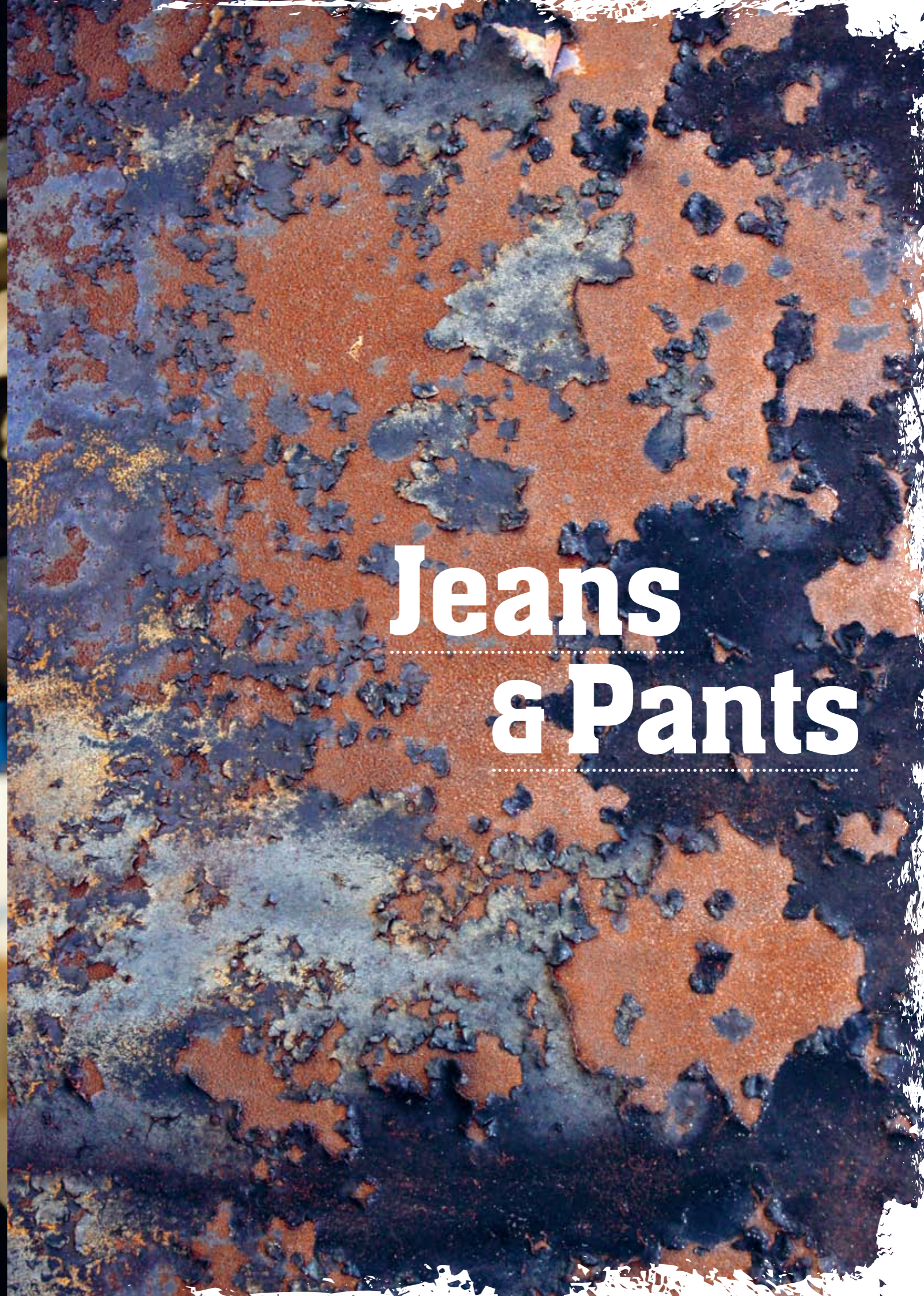
Fabric

6.75 oz. 100% cotton jersey knit
Heather Grey: 6.75 oz. 90% cotton/10% polyester jersey knit

Sizes

S	M	L	XL	XXL
•	•	•	•	•





Jeans & Pants

EB206 Work Jeans

Description

- Sits at the natural waist
- Multiple tool and utility pockets
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper
- 19 inch leg opening fits over work boot

Fabric

13.25 oz. heavyweight denim, 3 in 1 right hand, untreated and left in raw state

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•				
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36				•	•	•	



RDM
Rigid
Denim



EB208 Regular Jeans

Description

- Classic 5 pocket jean style
- Straight leg
- Two reinforced back pockets
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper

Fabric

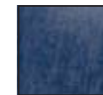
13.25 oz. heavyweight denim
3 in 1 right hand, garment washed for softer finish
heavy enzyme washed and minimal scraping for authentic look and depth

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•				
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36				•	•	•	



DKW
Dark
Worn-in



MDW
Medium
Worn-in



EB207 Double Front Logger Jeans

Description

- Sits at natural waist,
- Two front quarter pockets, right has coin pocket, right leg has double tool pocket
- Left leg has ruler pocket
- Two reinforced back pockets
- Double front self fabric overlay
- Rivets at vital stress points
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper
- 19 inch opening fits over work boot

Fabric

13.25 oz. heavyweight denim
3 in 1 right hand, garment washed for softer finish
enzyme washed and minimal scraping for authentic look and depth

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•				
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36				•	•	•	



DKW
Dark
Worn-in



RDM
Rigid
Denim



EB210 Ranch Jeans

Description

- Classic 5 pocket western cowboy fit
- Slim silhouette
- Reverse stitch leg construction, open seam on inseam and felled seam on out seam for greater comfort whilst on horse back
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper

Fabric

14 oz. heavyweight denim
3 in 1 right hand
garment washed for softer hand

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•		•	•	
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36			•	•	•	•	•



PUR
Pure



BO1 Duck Double Front Logger Pant



Description

- Sits at natural waist, multiple tool and utility pockets
- Hammer loop
- Two reinforced back pockets
- Chap-style double-front with cleanout bottom
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper

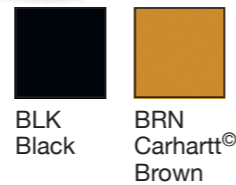
Fabric

12 oz. firm hand
100% ring-spun cotton duck

Sizes

L \ W	28	29	30	31	32	33	34	36	38	40	42	44	46	48	50	52	54	56	58
28					●	●	●	●	●	●	●	●							
30	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●		
32	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
34	●	●	●	●	●	●	●	●	●	●	●	●	●						
36					●	●	●	●	●	●	●	●							

● only available in BROWN



EB136 Double Front Work Pant



Description

- Sits at natural waist
- Leg pockets for tools
- Two quarter-top pockets, right has coin pocket
- Two reinforced back pockets
- Triple stitched main seams
- Bar tack at vital stress points
- Carhartt® branded zipper
- 19 inch leg opening fits over work boot

Fabric

Black-14 oz.
Midnight-13 oz.
100% ring-spun cotton duck
garment washed for soft finish

Sizes

L \ W	30	31	32	33	34	36	38	40
30	●		●					
32	●	●	●	●	●	●	●	●
34	●	●	●	●	●	●	●	●
36				●	●	●		



EB011 Washed Duck Work Pant

Description

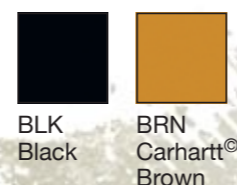
- Sits at natural waist, Leg pockets for tools
- Two quarter-top pockets, right hand coin pocket
- Two reinforced back pockets
- Triple stitched main seams
- Bar tack at vital stress points
- Carhartt® branded YKK rivets and zipper
- 19 inch leg opening fits over work boot

Fabric

12 oz. 100% ring-spun cotton duck
garment washed for soft finish

Sizes

L \ W	30	31	32	33	34	36	38
30	●		●				
32	●	●	●	●	●	●	
34	●	●	●	●	●	●	●
36				●	●	●	



EB219 Duck Multi Pocket Tech Pant

Description

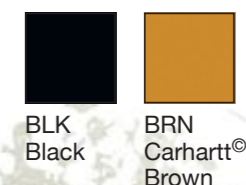
- Sits at the natural waist
- Rivets at vital stress points
- Two front-sided cargo pockets, with snap closures
- Right leg has double tool pocket and zip closed safety pocket
- Left leg has hammer loop
- Two reinforced snap closed 'bellowed' back pockets
- Right leg calf level 'seated pocket' with zip closure
- Self fabric double front overlay for greater durability
- Self fabric reinforced knee overlay accommodates knee pad
- Triple stitched main seams
- Carhartt® branded YKK snaps, rivets and zipper
- 19 inch leg opening fits over work boot

Fabric

12 oz. 100% cotton duck
garment washed for soft finish

Sizes

L \ W	30	31	32	33	34	36	38
30	●		●				
32	●	●	●	●	●	●	
34	●	●	●	●	●	●	●
36				●	●	●	



BI51 Canvas Work Dungaree

Description

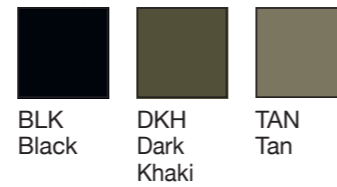
- Sits at the natural waist
- Multiple tool and utility pockets including hammer loop
- 19 inch leg openings that fit easily over work boots

Fabric

7.5 oz. 100% ring spun cotton canvas

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•				
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36				•	•	•	



BI44 Work Short

Description

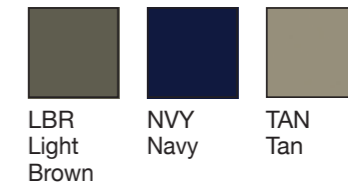
- Two back pockets
- Hammer and ruler pocket on left leg
- Pocket for a cell phone or tools on the right leg

Fabric

7.5 oz. 100% ring spun cotton canvas

Sizes

L \ W	30	31	32	33	34	36	38	40
	•	•	•	•	•	•	•	•



BI95 Double-Front Canvas Work Dungaree

Description

- Sits at natural waist, multiple tool and utility pockets
- Hammer loop
- Two reinforced back pockets
- Chap-style double front with cleanout bottom
- Triple stitched main seams
- Carhartt® branded YKK rivets and zipper

Fabric

7.5 oz. 100% ring spun cotton canvas

Sizes

L \ W	30	31	32	33	34	36	38
30	•		•				
32	•	•	•	•	•	•	
34	•	•	•	•	•	•	•
36				•	•	•	





Bibs & Overalls

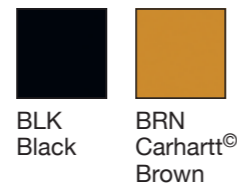
R01 Bib Overall

Description

- Multiple tool and utility pockets
- Hammer loop
- Self fabric overlay on knees for extra durability
- Two reinforced back pockets, 19 inch leg opening fits over work boot
- Carhartt® branded YKK rivets and zippers

Fabric

12 oz. firm hand
100% ring-spun cotton duck



Sizes

L \ W	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28		●	●	●	●	●	●	●	●	●	●						
30		●	●	●	●	●	●	●	●	●	●	●	●	●			
32	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
34		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●
36		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●

● only available in BROWN



R02 Duck Bib Overall Quilt Lined

Description

- Knee-to-ankle leg zippers with storm flaps
- Adjustable front elastic suspenders
- Multi-compartment bib pocket
- Self fabric overlay on knees for extra durability

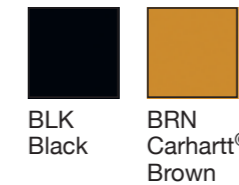
Fabric

12 oz. firm hand
100% ring-spun cotton duck
100% nylon lining quilted to mid-weight polyester insulation



Sizes

L \ W	30	32	34	36	38	40	42	44	46
30	●	●	●	●	●	●	●	●	●
32	●	●	●	●	●	●	●	●	●
34		●	●	●	●	●	●	●	●
36			●	●	●				



R07 Bib Overall

Description

- 19 inch leg opening fits over work boot
- Multiple tool and utility pockets, hammer loop and adjustable suspenders
- Carhartt® branded YKK rivets and zippers

Fabric

11.75 oz. 100% cotton denim

Sizes

L \ W	28	30	32	34	36	38	40	42	44	46	48	50	52	54
28		●	●	●	●	●	●	●	●	●	●			
30		●	●	●	●	●	●	●	●	●	●	●	●	●
32	●	●	●	●	●	●	●	●	●	●	●	●	●	●
34		●	●	●	●	●	●	●	●	●	●	●	●	●
36		●	●	●	●	●	●	●	●	●	●	●	●	●



X01 Duck Bib Coverall Quilt Lined

Description

- Ankle to waist, two-way leg zippers with storm flaps and snap closures
- Rib-knit arm sleeve storm cuffs
- Multiple tool and utility pockets, hammer loop and adjustable suspenders
- Corduroy trimmed collar with under collar snaps for optional hood

Fabric

12 oz. firm hand
100% ring-spun cotton duck
100% nylon lining quilted to mid-weight polyester insulation



Sizes

CHEST	34	36	38	40	42	44	46	48
	●	●	●	●	●	●	●	●



Women



WJ002 Waterproof Breathable Jacket

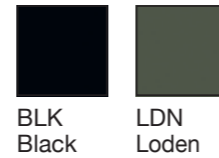


Description

- Durable nylon shell with water repellent finish midweight with waterproof, breathable membrane
- Snap-on/detachable hood with visor and adjustable draw cord closure
- Inner sleeve, stretch polyester storm cuffs

Fabric

100% nylon shell with a special water-repellent finish and breathable laminated membrane
100% polyester mesh lining in body



Sizes

XS	S	M	L
•	•	•	•

WJ141 Sandstone Sierra Jacket/Sherpa-Lined

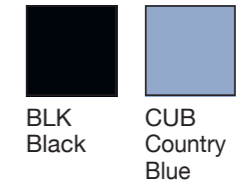


Description

- Princess back seams for a premium fit
- Built in bi-swing for ease of movement
- Three piece Sherpa lined hood and dropped tail for added coverage

Fabric

12-oz. heavyweight 100% cotton sandstone duck



Sizes

XS	S	M	L
•	•	•	•

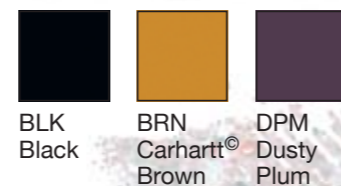
WJ130 Sandstone Active Jac/Quilted Flannel

Description

- Three piece hood
- Quilted flannel lined
- Deep pockets for extra storage
- Rib-knit cuffs and waistband

Fabric

12 oz. 100% cotton sandstone duck



Sizes

XS	S	M	L
•	•	•	•

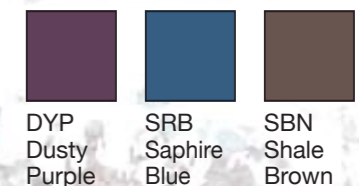
WK012 Midweight Zip Logo Hooded Sweatshirt

Description

- Three piece hood construction for comfort.
- Raglan sleeves for ease of movement.
- Longer length provides added coverage.
- Two lower front pockets.
- Carhartt® logo embroidered on chest

Fabric

10.5 oz. 50% cotton / 50% polyester fabric



Sizes

XS	S	M	L
•	•	•	•

WK198 Short Sleeve Polo Shirt



Description

- Rib-knit anti curl collar
- Four button front
- Side seamed construction minimizes twisting
- Side vents with twill tape trim
- Carhartt® label sewn on hem

Fabric

7 oz. 97% cotton / 3% spandex pique knit



Sizes

XS	S	M	L
•	•	•	•

WS006 Canvas Work Shirt

Description

- Snap front plaid placket
- Princess seams for a premium fit
- Triple-stitched main seams
- Carhartt® label sewn on pocket

Fabric

9 oz. 100% cotton canvas.
4.5 oz. 100% cotton flannel lining
garment washed for a soft finish



Sizes

XS	S	M	L
•	•	•	•



Women



Accessoires

A118
Leather Driver Glove

Description

- Soft cow hide leather glove
- Ball-and-tape adjustable wrist
- Carhartt® logo on wrist



Fabric

Full grain cow hide



Sizes

S M L XL

BRN
Carhartt®
Brown



A122
Leather Utility Glove

Description

- Spandex back for maximum comfort and flexibility
- Reverse pigskin gel-padded palm patch
- Adjustable hook and loop closure for a better fit
- Carhartt® logo on wrist and knuckle strap



Fabric

Full-grain pigskin, spandex



BLK
Black



BRN
Carhartt®
Brown

Sizes

S M L XL

A192
Work Bag-Large

Description

- 27 total pockets: 17 exterior and 10 interior
- Wide zipper opening with easy access to your gear
- Bottom rails for added support
- Carhartt® rivets at stress points
- Outside utility loop
- Inside tape measure clip
- Padded non-slip shoulder strap



Fabric

1200 and 600- denier water-resistant polyester



BRN
Carhartt®
Brown

Size

Large 19"L x 10"W x 14"

A292
Logo Patch Twill Cap

Description

- 100% washed cotton twill
- Light-structured, medium-profile cap with pre-curved visor
- Coolmax® sweatband wicks away moisture for comfort
- Adjustable fit with hook-and-loop closure
- Carhartt embroidered patch sewn on front
- Carhartt woven label sewn on back



Fabric

100% cotton twill



BLK
Black



BLS
Blue
Stone

Size

One size fits all

A146
Signature Canvas Work Flex Cap

Description

- Work Flex™ styling
- Pre-curved visor
- Carhartt® signature label embroidered
- Carhartt® "C" embroidered on back



Fabric

97% cotton canvas, 3% spandex

Sizes

M/L, L/XL



BLK
Black



BRN
Carhartt®
Brown

A18
Acrylic Watch Hat

Description

- Carhartt® logo label on front
- Rib-knit fabric for extra warmth and comfort



Fabric

100% acrylic rib-knit

Size

One size fits all



BLK
Black



BRN
Carhartt®
Brown



DKB
Dark
Brown



HGY
Heather
Grey



NVY
Navy

A199
Work Flex Earflap Cap

Description

- Structured medium-profile cap
- Ear flaps tuck inside cap or can be flipped down for cold weather conditions
- Leatherette label sewn on front



Fabric

97% cotton canvas, 3% spandex fabric. 100% polyester insulation

Sizes

M/L, L/XL



BLK
Black



BRN
Carhartt®
Brown

EA002
Carhartt Web Belt

Description

- Quick and easy lock system
- Flip-top design belt buckle (Nickel free)
- 1 ¼ inch wide - 31 mm
- Firm and rough webbing for extra durability



Fabric

100% Polyester webbing

Size

One size fits all



BLK
Black



GRY
Grey

FROM MILL TO MILLIONS CARHARTT FABRIC

In similar fashion to most of his later products, Workwear and outdoor clothing, Hamilton Carhartt used 100% cotton duck for the first overalls. The tightly woven, material provided strength and durability as well as wind and snag resistance. All Carhartt duck products had also triple stitching all over felled main seams. This locking method locked seams in place, giving them great strength and making it difficult to pull them apart. The strength of the fabric was further increased by using double fill yarn, where two yarns were twisted together and used as one.

Due to the extended research and inside knowledge that Hamilton could draw on from his interviews with the railroad workers, the bib overalls construction was special due to its attention to detail. Rust proof buttons, turned facings, copper rivets, extra strong button holes, bar tacked non-rip fly, and extra durable seams made them a long lasting investment and worth their money. Extra wide legs, a patented form fitting bib, and wide suspenders made it comfortable to wear, and niceties like the hammer loop, pockets for rules, pliers, pencil, as well as a lined watch pocket gave the Carhartt bib overall a competitive edge.



**100%
AUTHENTIC**

DEALERS ARE PART OF THE FAMILY

Now that you have read about our 120 year history you may be interested in becoming part of our team. Carhartt is currently looking for new agents, distributors and retailers so please come and visit us at The Clothing & Workwear Show, Expoprotection or just give us a call.

100%

100% growth

Since entering the European market Carhartt has experienced continuous sales growth year on year. New Carhartt distributors start from a position of strength not scratch.

GLOBAL EUROPEAN FIRST CLASS INNOVATIVE PARTNER- SHIP

100% family

Once taking on the respected Carhartt family name you are no longer working alone. The entire family is there to support you endorsing the Carhartt values. We have the knowledge and benefits of 120 years heritage which has been passed down through the generations allowing us to deliver 100% in all we do.



Carhartt® Retail



RETAIL CONCEPT

Our Carhartt® Retail Concept is a modular system that allows as much flexibility as possible with as little limitation as necessary to guarantee and maintain our 'Brand's face at Retail'. It is a concept that allows showing our collection's width and depth; a one-stop solution rather than a one-product display

The Carhartt® Retail Concept has been inspired by the principles of a Toolbox - functional, fit for purpose and effective. It allows you to display and stock your Carhartt® products the same way a professional worker treats and stores his tools: organized, accessible and with respect.

Our Carhartt® Retail Concept reflects our Brand's values, its personality, its tone of voice; a concept that uses typical Carhartt® materials; is sturdy, rugged and durable; it is not Fashion and not High-Street; it is pure Workwear - Functional, Fit-for-Purpose and Best-in-Class.



CARHARTT® HANGER TAGS are printed sturdy hanger tags which are an exceptional way to brand your retail merchandise while conveying a professional image. Hang tags help you promote the products and gain name recognition.



POSTER



SHOWCARD



CARHARTT® SHELF CARDS

carhartt 

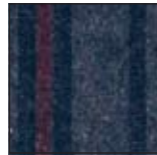


Technical Info

LINING GUIDE



Mesh Lining
(warm)
Lightweight 100% polyester mesh.



Blanket Lining
(warmer)
Blended acrylic polyester in stripes or plaid.



Sherpa Lining
(warmer)
100% polyester high loft fleece.



Nylon Quilt Lining
(warmer)
Nylon taffeta quilted to lightweight polyester fill.



Quilted Flannel Lining
(warmest)
Brushed polyester tricot quilted to midweight polyester batting.



Artic Quilt Lining
(warmest)
Nylon taffeta quilted to heavyweight high-loft polyester.

CARHARTT SIZE CHART

PANTS • INCH

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE
	S	M	L	XL	2XL	3XL	4XL
Waist Measurements all Pants & Shorts	28-30	31-34	35-38	39-42	43-46	47-50	51-54

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam Measurement	Overall Inseam Measurement
27-28	28
29-30	30
31-32	32
33-34	34
35-36	36

PANTS • CM

	SMALL	MEDIUM	LARGE	X-LARGE	2X-LARGE	3X-LARGE	4X-LARGE
	S	M	L	XL	2XL	3XL	4XL
Waist Measurements all Pants & Shorts	71.1-76.2	78.7-86.4	88.9-96.5	99.1-106.7	109.2-116.8	119.4-127	129.5-137.2

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam Measurement	Overall Inseam Measurement
68.6 to 71.1	71.1
73.7 to 76.2	76.2
78.7 to 81.3	81.3
83.8 to 86.4	86.4
88.9 to 91.4	91.4

CARHARTT SIZE CHART



SHIRTS & OUTWEAR • INCH

	Smal	Medium	Large	X-Large	2X-Large	3X-Large	4X-Large
Chest	34	36	38	40	42	44	46
Waist	28	30	32	34	36	38	40.5
Hip (Seat)	34	36	38	40	42	44	46

REGULAR, SHORT & TALL SIZES

If your body measurement is:	You should order this size:	
Height	Recommended length of Garment	Length of Coverall Inseam
5'3" to 5'7"	Short	28
5'7" to 5'11"	Regular	30
5'11" to 6'3"	Tall	32

INSEAM LENGTHS

If your normal inseam preference is:	You should order this size:
Inseam measurement	Overall inseam measurement
27-28	28
29-30	30
31-32	32
33-34	34
35-36	36

SHIRTS & OUTWEAR • CM

	Smal	Medium	Large	X-Large	2X-Large	3X-Large	4X-Large
Chest	86.4	91.4	96.5	101.6	106.7	111.8	116.8
Waist	71.1	76.2	81.3	86.4	91.4	96.5	102.9
Hip (Seat)	86.4	91.4	96.5	101.6	106.7	111.8	116.8

REGULAR, SHORT & TALL SIZES

If your body measurement is:	You should order this size:	
Height	Recommended length of Garment	Length of Coverall Inseam
160.1 to 170.2	Short	28
170.2 to 180.4	Regular	30
180.4 to 190.5	Tall	32

INSEAM LENGTHS

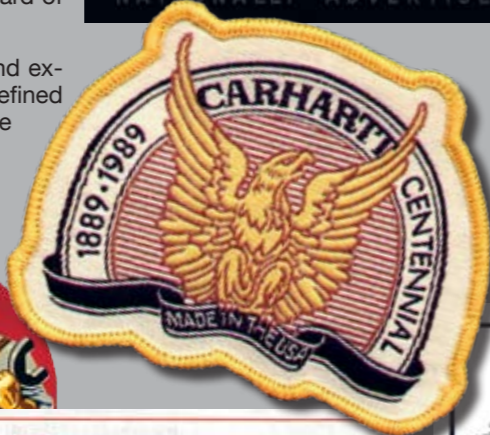
If your normal inseam preference is:	You should order this size:
Inseam measurement	Overall inseam measurement
68.6 to 71.1	71.1
73.7 to 76.2	76.2
78.7 to 81.3	81.3
83.8 to 86.4	86.4
88.9 to 91.4	91.4

CARHARTT® HERITAGE

Established in Detroit, Michigan in 1889, Carhartt® is one of the very few brands that can proudly look back on a long history of more than one century. With entrepreneurial vision, determination and with an uncompromising approach to quality, Hamilton Carhartt established a brand that stood the test of time.

By truly respecting and looking into the hardships of the worker, it was with great pride and dedication that Hamilton Carhartt started to develop and produce products that catered to the needs of the workers around him with only one goal in mind: to set a standard of excellence that others would aspire to.

For over 120 years, rugged construction, innovative design, and exceptional standards of quality, durability and comfort have defined Carhartt® Workwear, making the Carhartt® brand a legend in the skilled trades. Carhartt®'s versatile range continues to provide the same level of durability, comfort, fit, function and style that our customers have learned to expect and rely on.



19 Features built right in
The New **Carhartt** OVERALLS
UNION MADE
HAVE SCORED A BIG HIT!



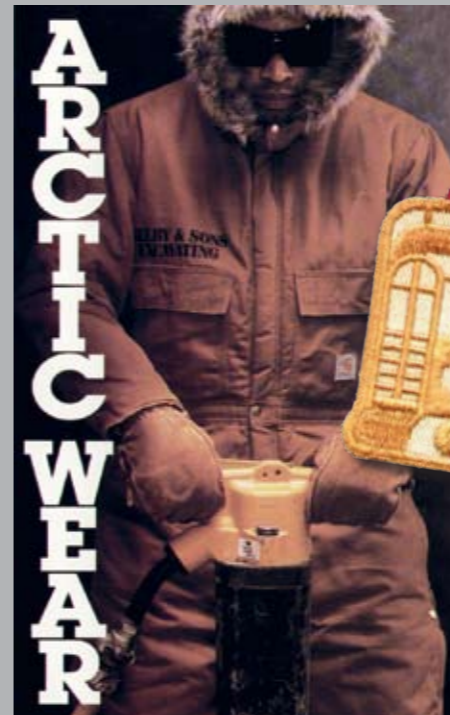
HUGGERS
by Carhartt
The new western trim look... trim-fit, tapered trousers for work and casual wear. Tailored for comfort. Durable, long-lasting Bull Denim, sanforized for permanent fit. White, black and wheat.

Yes Sir-ree!
FOLKS ARE CALLING FOR
Carhartt
OVERALLS
MADE IN U.S.A.
SINCE 1889
UNION MADE

Carhartt
MASTER CLOTH
OVERALLS 8-OZ.
SANFORIZED
Organized Labor's Friend



Serious Business Suits by Carhartt



★ Carhartt® are unconditionally guaranteed to give you complete satisfaction or your money back. You are assured longer wear, fast color, lasting quality and best-of-its-kind work clothes. Buy your exact size and enjoy the comfort fit of Carhartt.

UNEQUALLED FOR WEAR AND VALUE
Carhartt **MASTER CLOTH**...

Carhartt
BROWN DUCKS
THE WORLD'S FINEST HE-MAN OVERALLS

THE IDEAL GARMENT FOR **ROUGH**
INDOOR OR OUTDOOR WEAR

- Made from Extra Heavy 12 1/2 oz. Duck
- Water Repellent—Weather-Proof
- Sanforized and Washable
- Copper Riveted at All Stress Points
- Triple Chain Stitches—Can't Rip
- Double Knees—Reinforced Pockets
- Full Cut for Comfort Fit
- Buy Your Exact Size

ONLY CARHARTT OFFERS YOU ALL THESE EXCLUSIVE, WEARABLE FEATURES

On The HIGH IRON—Or in the YARDS
Carhartt's Have "Seniority"
Men Who "Know"

For more than fifty years, three generations of the Carhartt family have made durable, sturdy work clothes with traditional style and their Union heritage with contributions to their own individuality. Looking for the light for inspiration and guidance, one thing is clear.

That's why the Carhartt family has always stood on the principle of union made for union men, and Carhartt overalls have been made and improved, more functional, more durable, more comfortable for men who know. Carhartt can help you find the better overalls to purchase for quality, wear and fit on the job.

Back to work who helped you and the name of Carhartt! Standard Carhartt—get the best work clothes. Because you can buy Carhartt's union made work clothes.

At the Better Dishes Department
THE BARKER-CARHARTT OVERALL CO.
10000 W. 10th St., Minneapolis, MN 55426

BLUE DENIM
waist style overalls
RUGGED AS THE MEN WHO WEAR THEM
Carhartt standard BLUE DENIM waist style overalls... Durable denim... All union, SANFORIZED and available. Zipper fly... Extra deep front and rear reinforced pockets... Flare pocket and buckled hammer loop... Matching BLUE DENIM... head or optional face... Sanforized overalls for comfort, appearance, for work and casual wear... ask for CARHARTT... unconditionally guaranteed since 1889.

CARHARTT IS BUILT UP TO A STANDARD... NOT DOWN TO A PRICE.

Carhartt
HEADLIGHT-FINCK
UNION MADE

From Boss of the Head End to Parlor Brakeman
Carhartt
Have Been Tops for Over 50 Years

There are thousands of all-day overalls, and many of them are made of cheap, flimsy material, and they are not made by the same value and standard as the Carhartt overalls.

Carhartt are now brand of work clothes that have "stood up" to quality, durability and workability, and are recognized throughout the world. Carhartt overalls are made of the best denim, and they are made in the U.S.A. Carhartt stand up to any job, and on the Carhartt brand has been made by the Railroad Union for well over half a century.

There's a word we've heard of—don't you get it? All the public recognize and understand the Railroad Brotherhood name before they buy up the good work. We'll build the best overalls made, and we'll stand by them. Should be the best that has stood by you! Blue Denim—Union Made—Carhartt.

THE BARKER-CARHARTT OVERALL CO.
10000 W. 10th St., Minneapolis, MN 55426

Rugged as the men who wear them.

The word "original" is thrown around a lot these days. We threw it around 104 years ago.

Available at DEALER NAME

Style 37—Farmer's Apron Overall Exhibit

Dark Blue Double Buck-Turn Filling Overall Cloth

Carhartt FR.
Workwear That Can Take The Heat.

Carhartt FR. Workwear That Can Take The Heat.

Carhartt

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WORKWEAR
ESTABLISHED
1889



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