

TRUMPF nibblers:

Versatile through thick and thin.

Whether working with sheet metal from 0,5 or 10 millimeter thickness, only TRUMPF always has the right nibbler for you. Each one operates free of distortion, emissions and sparks. Forward feed is unforced, even when cutting curves or corrugated profiles. For sheet metal work, coil cutting or container and tank assembly and disassembly – simply select one of our models.



Two tooling systems, one goal.

For steel, stainless or non-ferrous metals of up to 3,5 mm thickness, our nibblers have a patented hollow round punch. That makes them so versatile they can turn on a dime. They're perfect for interior cutouts or notching. You can also regulate the turning speed for cutting to scribed lines or templates. Better yet, no extra tools are needed for changing out the punches.

For sheets thicker than 3,5 mm, our nibblers use sturdy rectangular punches. They can handle your toughest cases: cutting across edges and beveled sheets, across welding seams, doubled sheets and corrugated profiles. For cutting in cramped quarters or awkward locations, TRUMPF nibblers can be adjusted to 3 or more cutting directions, usually without additional tools.

Round or squared punch: either system works with an impact cut. The chips fall downwards and can be caught by a chip bag. So you always have a clear view of the work surface. At TRUMPF, even the practical details are taken into account.



Particular strengths:

- Distortion free
- Automatic feed, easy of handling
- Spark-free
- Punches can be reground several times

Up to 3,5 mm sheet thickness (400 N/mm² steel)

- Hollow round punch: 360° turns on the spot; highest possible versatility
- Ideal for interior cutouts and notching
- Burr-free cuts
- With speed regulator for working to scribed lines or templates
- Tool-free tool changing (dies and punches)

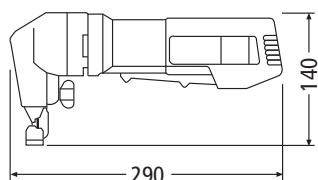
Over 3,5 mm sheet thickness (400 N/mm² steel)

- Rectangular punch: durable and regrindable, yet leaves smallest possible cutting track
- Multiple cutting directions with tool-free adjustment
- Reverse cutting provides ease and safety when cutting coil
- Ideal for cuts across edges, welding seams or doubled sheets



Cutting Nibblers (power tools)

TruTool N 160 E

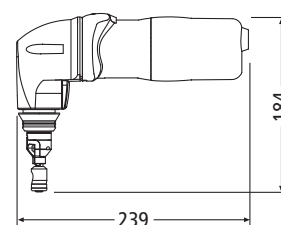


- 3 cutting directions for hard to reach jobs
- For corrugation and profiles up to 60°
- Compact and light weight
- Ideal for roofing and siding

Technical Data TruTool N 160 E

		230 V	110 V
Max. sheet thickness			
Steel 400 N / mm ²	mm	1.6	1.6
Steel 600 N / mm ²	mm	1	1
Steel 800 N / mm ²	mm	0.7	0.7
Aluminium 250 N / mm ²	mm	2	2
Working speed	m / min	1.5	1.5
Min. start hole diameter	mm	21	21
Smallest radius	mm	40	40
Rated input power	W	350	350
Strokes at nominal load	1 / min	1600	1540
Weight without cable	kg	1.7	1.7

TruTool N 200



- 72 adjustable positions for changing cutting direction
- Punch change in just seconds
- Tight radius and small start hole make it ideal for notching and inside cutouts

Technical Data TruTool N 200

		230 V	110 V
Max. sheet thickness			
Steel 400 N / mm ²	mm	2	2
Steel 600 N / mm ²	mm	1.5	1.5
Steel 800 N / mm ²	mm	1	1
Aluminium 250 N / mm ²	mm	2.5	2.5
Working speed	m / min	1.5	1.5
Min. start hole diameter	mm	16	16
Smallest radius	mm	4	4
Rated input power	W	500	500
Strokes at nominal load	1 / min	1410	1450
Weight without cable	kg	2.1	2.1

Accessories TruTool N 160 E

Included accessories

Punch	integrated
Die	integrated

Available accessories

Punch	(set of 5, 1264083)	(set of 10, 1264084)
Die	(set of 5, 1264088)	(set of 10, 1264111)
Thin metal die up to sheet thickness of 1 mm	(set of 2, 1264396)	(set of 10, 1264397)
Spare parts set (2 x punch 1 x die)	0141723	
Carbon brush (set of 2)	100 – 230 V	0122589

Further options

Lubricating grease «S1»	25 g	0121486
Extension	0950313	

Accessories TruTool N 200

Included accessories

Punch	integrated	
Die	integrated	
Tube grease «G1»	25 g	0344969
*Battery Li (2 pieces)	28 V	integrated
*Battery charger CLi	220 – 240 V	1464702
*Battery charger CLi	120 V	1464703
Carrying Case	included	

Available accessories

Punch	(set of 5, 1264176)	
Die	(set of 2, 1264393) (set of 5, 1264394)	
Spare parts set (1x die, 2 x punch)	0961961	
Punch guide (1 piece)	0945692	
Carbon brush (set of 2)	115 – 230 V	0358020
Lamella (set of 4)	pneumatic	1440002

Further options

Tool TruTool N 200	0961967	
Chip bag	1 piece	0088622
*Battery Li (1 piece)	28 V	1464697
Punch and nibble oil for steel	500 ml bottle	0103387
Punch and nibble oil for aluminum	1000 ml bottle	0125874

* for cordless version



Extension

For profiles, corrugated and trapezoidal sheets



Chip bag

Collects chips