

OK Autrod 13.40

SAW
EG

Description

OK Autrod 13.40 is a nickel-molybdenum-alloyed, copper-coated wire designed for the submerged arc welding of higher tensile steel. It can be combined with OK Flux 10.62.

Classifications

SFA/AWS A5.23 EG
EN 14295 S3Ni1Mo

Wire composition

C	Si	Mn	Ni	Mo
0.10	0.2	1.5	0.9	0.5

OK Autrod 13.43

SAW
EG

Description

OK Autrod 13.43 is a CrNiMo-alloyed, copper-coated wire for the submerged arc welding of extra high tensile steels. It can be combined with OK Flux 10.62.

Classifications

SFA/AWS A5.23 EG
EN 14295 S3Ni2.5CrMo

Wire composition

C	Si	Mn	Cr	Ni	Mo
0.11	0.2	1.4	0.7	2.4	0.5

OK Autrod 13.44

SAW
EG

Description

OK Autrod 13.44 is a CrNiMo-alloyed, copper-coated wire for the submerged arc welding of extra high tensile steel.

Classifications

SFA/AWS A5.23 EG
EN 14295 S3Ni1.5CrMo

Wire composition

C	Si	Mn	Cr	Ni	Mo
0.1	0.1	1.4	0.25	1.60	0.4