

Hypertherm®

Consumable kits



All-in-one and FineCut® consumable kits

For Powermax65® and Powermax85® Duramax™ series torches

Up to
\$20
Savings
versus purchasing
contents separately

Drag-cutting consumables

- Designed to allow contact of the shield on the workpiece metal – makes handheld cutting easy

Gouging consumables

- Designed for your toughest metal-removal jobs

FineCut consumables

- Optimized for high-quality cuts on thin metal – for a clean edge and a narrow kerf

Mechanized consumables

- Engineered for the most productive mechanized cutting

Unshielded consumables

- Ideal for cutting in hard-to-reach areas and for the best arc visibility



	All-in-one Handheld kits	All-in-one Mechanized kits	FineCut kits
Drag-cutting consumables	▪		
Gouging consumables	▪	▪	
FineCut consumables	▪	▪	▪
Mechanized consumables		▪	
Unshielded consumables		▪	



Choose the right kit for you

		English Kit number	French/English Kit number	English/French/ Italian/Spanish Kit number	Spanish/ Portuguese Kit number	English/Swedish/ Norwegian/Finnish Kit number	English/German/ Polish/Czech Kit number	English/Chinese Kit number	Compatible torches
Powermax65	Handheld	850910	850945	850948	850946	850943	850966	850944	H65/H65s
	Mechanized	850900	850975	850971	850950	850973	850972	850974	M65/M65m
Powermax85	Handheld	850890	850969	850965	850970	850967	850976	850959	H85/H85s
	Mechanized	850880	850963	850941	850964	850961	850960	850962	M85/M85m
FineCut	Handheld	850930	850957	850953	850968	850955	850954	850956	H65/H85/H65s/H85s
	Mechanized	850920	850951	850947	850952	850949	850958	850942	M65/M85/M65m/M85m

Powermax65

Part number	Part type	Amperage/description	Powermax65 handheld	Powermax65 mechanized
220857	Swirl ring	45/65/85 A	1	2
220947	Swirl ring	45 A FineCut	1	0
220842	Electrode	45/65/85 A	8	8
220819	Nozzle	65 A	2	2
220941	Nozzle	45 A	2	2
220930	Nozzle	45 A FineCut	2	2
220797	Nozzle	65/85 A gouging	2	2
220854	Retaining cap	45/65/85 A	1	1
220953	Retaining cap	45/65/85 A mechanized, ohmic	0	1
220817	Shield	45/65/85 A mechanized	0	1
220818	Shield	45/65/85 A drag-cutting	1	0
220948	Shield	45 A FineCut, mechanized, ohmic	0	1
220798	Shield	65/85 A gouging	1	1
220931	Deflector	45 A FineCut, handheld	1	0
220955	Deflector	45/65/85 A mechanized, unshielded	0	1
Total			22 parts	24 parts



Powermax85

Part number	Part type	Amperage/description	Powermax85 handheld	Powermax85 mechanized
220857	Swirl ring	45/65/85 A	1	3
220947	Swirl ring	45 A FineCut	1	0
220842	Electrode	45/65/85 A	9	9
220816	Nozzle	85 A	3	3
220819	Nozzle	65 A	2	2
220941	Nozzle	45 A	1	1
220930	Nozzle	45 A FineCut	2	2
220797	Nozzle	65/85 A gouging	1	1
220854	Retaining cap	45/65/85 A	1	1
220953	Retaining cap	45/65/85 A mechanized, ohmic	0	1
220817	Shield	45/65/85 A mechanized	0	1
220818	Shield	45/65/85 A drag-cutting	1	0
220948	Shield	45 A FineCut, mechanized, ohmic	0	1
220798	Shield	65/85 A gouging	1	1
220931	Deflector	45 A FineCut, handheld	1	0
220955	Deflector	45/65/85 A mechanized, unshielded	0	1
Total			24 parts	27 parts

Hypertherm®

Cut with confidence™

www.hypertherm.com/consumablekits

Hypertherm, Powermax, FineCut and Duramax are trademarks of Hypertherm, Inc. and may be registered in the United States and/or other countries.



FineCut

Part number	Part type	Amperage/description	Handheld	Mechanized
220857	Swirl ring	45/65/85 A	0	1
220947	Swirl ring	45 A FineCut	1	0
220842	Electrode	45/65/85 A	3	3
220930	Nozzle	45 A FineCut	3	3
220948	Shield	45 A FineCut, mechanized, ohmic	0	1
220931	Deflector	45 A FineCut, handheld	1	0
Total			8 parts	8 parts