


CONTACT TIPS

When you replace the contact tip, always check the label on the tip to make sure that the part is suitable for the filler wire.

As a general rule, the contact tip hole must be 0.2–0.5 mm greater than the filler wire diameter.

M8 Standard contact tips M8 (DHP) for solid mild steel and flux cored wire				
Marking: Kemppi 1.2	Wire \varnothing	Hole \varnothing	Tolerance	Order number
	0.8	0.9	+0.1/-0.0	9580122
	0.9	1.05	+0.05/-0.02	9580121
	1.0	1.15	+0.05/-0.02	9580123
	1.2	1.4	+0.05/-0.05	9580124
	1.4	1.6	+0.05/-0.05	9580125
	1.6	1.8	+0.1/-0.0	9580126
	2.0	2.3	+0.0/-0.1	9580127
	2.4	2.7	+0.05/-0.05	9580128
	2.8	3.1	+0.1/-0.0	9580129
	3.2	3.6	+0.05/-0.05	9580130
Contact tips M8 (DHP) for Aluminium wire				
Marking: Kemppi 1.2 A	0.8	1.05	+0.05/-0.02	9580122A
	0.9	1.15	+0.05/-0.02	9580121A
	1.0	1.4	+0.05/-0.05	9580123A
	1.2	1.6	+0.05/-0.05	9580124A
	1.4	1.8	+0.10/-0.00	9580125A
	1.6	2.3	+0.00/-0.10	9580126A
Contact tips M8 (CuAg) for Fe and flux cored wire				
Marking: Kemppi 1.2 Ag	1.0	1.15	+0.05/-0.02	9580123AG
	1.2	1.4	+0.05/-0.05	9580124AG
Contact tips M8 (CuCrZr) for solid mild steel and flux cored wire				
Marking: Kemppi 1.2 CRZR	1.0	1.15	+0.05/-0.02	9580123ZR
	1.2	1.4	+0.05/-0.05	9580124ZR
	1.4	1.6	+0.05/-0.05	9580125ZR
Contact tips M8 (DHP) for stainless and high acid-resistant steel				
Marking: Kemppi 1.2 SS	0.8	1.15	+0.05/-0.02	9580122SS
	0.9	1.4	+0.05/-0.05	9580121SS
	1.0	1.6	+0.05/-0.05	9580123SS
	1.2	1.8	+0.10/-0.00	9580124SS
	1.6	2.3	+0.00/-0.10	9580126SS
M6 Standard contact tips M6 (DHP) for solid mild steel and flux cored wire				
Marking: Kemppi 1.2	0.6	0.8	+0.05/-0.02	9876634
	0.8	0.95	+0.05/-0.02	9876635
	0.9	1.05	+0.05/-0.02	9876633
	1.0	1.15	+0.05/-0.02	9876636
	1.2	1.37	+0.05/-0.02	9876637
	1.6	1.8	+0.05/-0.02	9876639