# MICRO-TORCH CK EXCLUSIVE

- 70 or 140 Amps at 100% duty cycle, low profile micro torch
- 45°, 90° and 180° interchangeable heads
- Clear Pyrex nozzle fits on all three heads
- Super-Flex<sup>®</sup> cable assembly makes it easier to manipulate the torch
- Tungsten gauge and wrench makes installing tungsten easy



70 amps Air Cooled or 140 amps Water Cooled

#### MR70 AIR-COOLED MICRO TORCH

HEAD STYLE	CABLE	LENGTH	PART NUMBER
Rigid Head w/o Valve	3 Piece	12-1/2 ft. (3.8m)	MR712SF
		25 ft. (7.6m)	MR725SF

# MR140 WATER-COOLED MICRO TORCH

HEAD STYLE	CABLE	LENGTH	PART NUMBER
Rigid Head w/o Valve	3 Piece	12-1/2 ft. (3.8m)	MR1412SF
		25 ft. (7.6m)	MR1425SF



Actual size shown

### KIT INCLUDES:

- 45°, 90° and 180° interchangeable heads
- .040" (1.0mm), 1/16" (1.6mm) and 3/32" (2.4mm) collets
- 3 Clear Pyrex nozzles
- 3 pieces of Tungsten
- Tungsten Stick-Out Gauge and Wrench

#### SPECIFICATIONS:

Neck Diameter.....0.312" (7.92mm) Neck Length...... 3.100" (78.74mm) Cup Diameter......0.360" (9.14mm) Cup Length ....... 0.600" (15.24mm) Threaded gauge rod \_\_\_\_\_\_ Knurled \_\_\_\_\_\_ lock nut Gauge body \_\_\_\_\_\_ 1/16th \_\_\_\_\_\_ inch markings

## TUNGSTEN STICK-OUT GAUGE

- Loosen knurled lock nut
- Turn threaded gauge rod to adjust gauge depth (markings are in 1/16th inch increments)
- Lock gauge by turning knurled lock nut firmly against the gauge body

# TUNGSTEN SIZES:

.040" (1.0mm)

1/16" (1.6mm)

3/32" (2.4mm) Actual sizes shown

### **SPECIFICATIONS:**

Length...... 0.9" (22.86mm) Grind ...... 20° Grind Diameter .... .040" (1.0mm) 1/16" (1.6mm) 3/32" (2.4mm)