NAGBERST®

HM100



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A durable, heavy duty, 3 morse taper drilling machine



Features / Benefits

- Heavy duty 1800 watt motor
- Enables large cutting capacity
- Weighs only 20kg and 100mm cutter capacity Unrivalled weight to cutting capacity ratio
- 4 Speed gearbox
- Ideal for a wide selection of cutting operations

250mm total drill travel

Approved JEI Distributor:

- Facility to use 150mm (6") long cutters
- Maintenance friendly twin slide rails
- No wearing parts and adjustment free operation





250mm drill travel

Simple operating panel





Maintenance free slide rails

Coolant bottle assembly

SPECIFICATIONS			
MODEL	MAGBEAST HM100		
	Metric		
Spindle	MT3		
Weight	20kg		
Max. Stroke	250mm		
Cutter Capacity	100mm Ø x 6" depth of cut		
Twist Drill Capacity	19mm with 3MT chuck 32mm with 3MT twist drill		
Countersink Capacity	55mm		
Motor	1800 watts		
RPM	4 fixed speeds 110 175 245 385		
Height	480mm		
Length	340mm		
Width	130mm		
Magnetic Base Dimensions	102mm x 212mm		
Magnet Deadlift	2050kg on 25mm Plate		
Noise Level	Does not exceed 90dB		
Vibration Level	Does not exceed 2,5m/s2		
Voltage	110v or 240v		

JEI Solutions

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	Spindle
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	Cutter Capacity
	Twist Drill Capacit
	Countersink Capa





More Options: HM100T & HM100S



Durable, heavy duty 3 morse taper drilling machines with tapping or swivel base options



With all the same features of the HM100* plus added benefits of... • Built-in forward / reverse operation

Ability to tap pre-drilled holes up to M30



With all the same features of the HM100 plus added benefits of...

- 360° Swivel base
- For enhanced drilling precision and increasing versatility
- Even longer total drill travel 280mm Facility to use 150mm (6") long cutters

SPECIFICATIONS		
Model	HM100T	HM100S
Spindle	MT3	MT3
Weight	21kg	21kg
Max. Stroke	250mm	280mm
Cutter Capacity	100mm Ø x 6" depth of cut	100mm Ø x 6" depth of cut
Tapping Capacity	M30	n/a
Twist Drill Capacity	19mm with 3MT chuck 32mm with 3MT twist drill	19mm with 3MT chuck 32mm with 3MT twist drill
Countersink Capacity	55mm	55mm
Motor	1800 watts	1800 watts
RPM	2 variable speeds 60-140 200-470	4 fixed speeds 110 175 245 385
Height	480mm	480mm
Length	340mm	360mm
Width	130mm	130mm
Magnetic Base	Fixed	swivel 360 degrees
Magnetic Base Dimensions	102mm x 212mm	102mm x 212mm
Magnet Deadlift (on 25mm plate)	2050kg	2050kg
Noise Level	Does not exceed 90dB	Does not exceed 90dB
Vibration Level	Does not exceed 2,5m/s2	Does not exceed 2,5m/s2
Voltage	110v or 240v	110v or 240v

TAPPING ACCESSORIES FOR HM100T

	Description		
JEITAP224N		3 Morse taper tapping head (non reversing)	
Size	Tapping Collet Part No	Size	
M8	JEICOLLET20MM	M20	
M10	JEICOLLET22MM	M22	
M12	JEICOLLET24MM	M24	
M14	JEICOLLET26MM	M26	
M16	JEICOLLET28MM	M28	
M18	JEICOLLET30MM	M30	
	M8 M10 M12 M14 M16	3 Morse taper tapp head (non reversing Tapping Collet Part No M8 JEICOLLET20MM M10 JEICOLLET22MM M12 JEICOLLET24MM M14 JEICOLLET26MM M16 JEICOLLET28MM	

* Except 4 speed gearbox, the HM100T features a 2 speed variable - see specifications