



OK Autrod 12.32

SAW

OK Autrod 12.32 is a manganese-alloyed, copper-coated wire for the submerged arc welding of medium and high strength structural steels. OK Autrod 12.32 should preferably be used together with non-alloying or slightly alloying fluxes, such as OK Flux 10.62, when high weld metal quality requirements must be met. It can also be combined with OK Flux 10.40 or OK Flux 10.61.

CLASSIFICATIONS	APPROVALS	TYPICAL ALL WELD METAL COMPOSITION (%)	TYPICAL MECH. PROPERTIES ALL WELD METAL
<u>SFA/AWS A5.17</u>	- -	C 0.12	-
EH12K		Si 0.3	
<u>EN 756</u>	- -	Mn 1.7	-
S3Si			

PACKING/ORDERING INFORMATION			
Part Number	Dia (mm)	Carton Weight (kg)	Pallet Weight (kg)
123225032F	2.5	30	1080
123230032F	3.0	30	1080
123240032F	4.0	30	1020
123240480F	4.0	100	600
123240040F	4.0	280	560
123250032F	5.0	30	1080