I-24A

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Constant-Speed Wire Feeder

Quick Specs

CE

Applications
Heavy- or Light Duty
Fabrication Shops
Trailer Manufacturers
Furniture Manufactures
Automotive Manufactures
Educational Institutions

Process
MIG
Flux Cored

IP 23

Input Power:	24 VAC, 7 A, 50-60 Hz
Wire Type and Diameter:	0.6 - 2.4 mm
Wire Feed Speed:	1,9 - 19,0 m/min.
Weight:	18,0 kg

The Power of Blue.®

Industrial 4-roll, gear-driven cast aluminum drive system with heavy duty motor and drive assembly provides wire feed speeds ranging from 0 - 20 m/min.

Quick-change reversible drive rolls require no tools to change.

Adjustable run-in and burn-back control allows the operator to set the optimum arc starting and stopping parameters - reducing wire stubbing or wire burn back.

Dual digital meters displays clear,precise readings of arc voltage and wire feed speed. Can be set to hold last reading. (option)

Remote voltage control enables precise remote operation of the welding power source arc voltage. (option)

Trigger Hold

Wire jog feature allows welding operators to thread the wire through the torch, without the wire being live.

Euro-style torch connections ensure exceptional performance and reliability for various style torches.

Quick connect water cooling fittings Offers easy hook-up for water-cooled torches. No tools required! (option)

TRUE BLUE® 3YR. WARRANTY

Wire Feeder is warranted for 3 years, parts & labour.

MADE IN USA APPLETON, WI

Miller®

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ISO 9001:2000 REGISTERED QUALITY SYSTEM

Specifications

CV

Input Power	Wire Type and Diameter	Wire Feed Speed	Dimensions	Weight
24 VAC, 7A, 50/60Hz	0,6 - 2,4 mm	1,9 -19 m/min	H: 279 mm W: 273 mm D: 597 mm	18,0 kg

Drive Roll & Drive Roll Kits

Wire Size	V- groof kit	V- groof knurled	V- groof Only	Wire Guides Inlet Guide	Intermediate	U- groof kit	U- groof kit knurled	Nylon Wire Guides Inlet Guide	Intermediate
0,6 mm	**087 132**			**056 192**	**056 206**				
0,8 mm	**046 780**			**056 192**	**056 206**				
0,8/1,0 mm			**203 526**	**056 193**	**056 207**				
0,9 mm	**046 781**	**046 792**		**056 193**	**056 207**	**044 750**		**058 854**	**058 853**
1,0/1,2 mm			**189 285**	**056 193**	**056 207**				
1,2 mm	**046 782**	**046 793**		**056 193**	**056 207**	**046 785**	**083 319**	**058 854**	**058 853**
1,3/1,4 mm	**046 783**	**046 794**		**056 195**	**056 209**	**046 786**		**058 836**	**058 837**
1,6 mm	**046 784**	**046 795**		**056 195**	**056 209**	**046 787**	**046 800**	**058 836**	**058 837**
1,8 mm		**089 985**		**056 195**	**056 209**				
2,0 mm		**046 796**		**056 195**	**056 209**	**046 788**	**046 801**	**058 845**	**058 841**
2,4 mm		**046 797**		**056 195**	**056 209**	**046 789**	**046 802**	**058 845**	**058 841**

Ordering Information

Wire Feeder	Stock No.	Description
I-24 A	**186 493**	Basic model with Euro gunconnection
Accessories		
Drive Roll Kit		See Drive Roll Kits table above
Feeder Cart	**028 041 046**	MD 9
Turntable assembly	**018 056 004**	MD 3
Hanging bail	**058 435**	Isolated
Digital Display Meter	**186 498**	
Voltage Control	**194 211**	
Run-In Control	**193 391**	
Gas/Timer kit	**186 496**	
Spool cover	**057 607**	
Bernard Guns		See Pricelist
Interconnection Cable Assemblies		See Pricelist

Miller®