

REMOTE CONTACTOR CONTROL/ ELECTRIC SWITCH

- Locking switch
- Momentary switch
- TIG power source contactor on/off
- Good for 2T / 4T applications

ELECTRIC SWITCHES LOCKING | MOMENTARY

Electric Switch Clipper Hook and Loop Models*

SWITCH TYPE	CABLE LENGTH	ONE SIZE FITS ALL / ORDER #
LOCKING SW2	14 ft. (4.3m)	ESLCV12
	26.5 ft. (8m)	ESLCV25
MOMENTARY SW3	14 ft. (4.3m)	ESCV12
	26.5 ft. (8m)	ESCV25

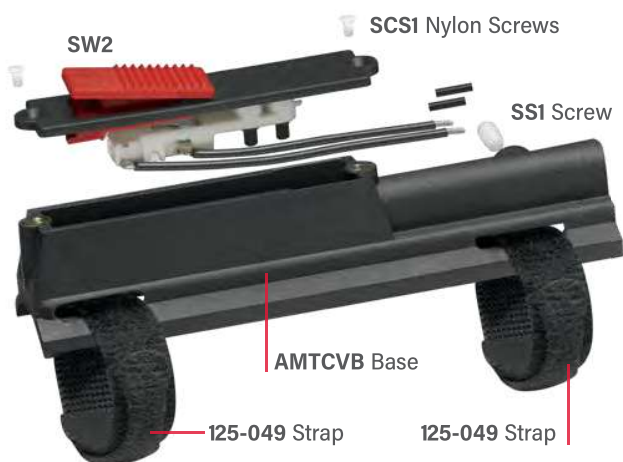
*Built-In handle options available, please contact CK Worldwide for part numbers.

DOES NOT INCLUDE AMPHENOL PLUG, PLEASE CONTACT US OR CONSULT YOUR DISTRIBUTOR FOR THE CORRECT PART NUMBER FOR YOUR WELDING MACHINE

SW2
Locking Switch

SW3
Momentary Switch

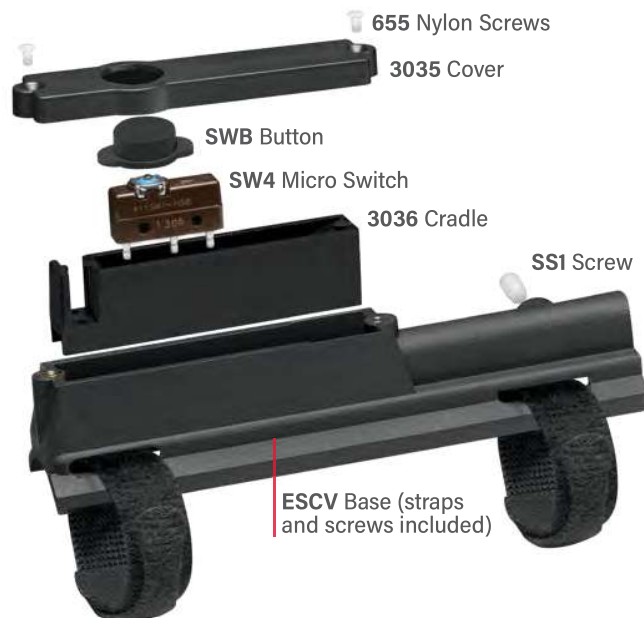
SW2 LOCKING SWITCH COMPONENTS



TO REPLACE **SW2** ELECTRIC SWITCH:

1. Carefully solder the control wires to the switch leads and insulate the connection with heat shrink tubing or tape. Make sure that final diameter is not too great to fit inside the control wire housing.
2. For best results, ease the switch into the rear part of the handle cavity first (a small screwdriver is useful in easing the lead wires into the cavity). Then, gently push the switch forward and down into the proper position and secure it with the switch screws.
3. Secure the control wire with the nylon set screw at the rear of the handle.

SW3 MOMENTARY SWITCH COMPONENTS



TO REPLACE **SW4** PLUG-IN SWITCH:

1. Remove the nylon switch cover screws, switch cover and switch button.
2. Unplug the inoperative micro switch and plug in a new micro switch.
3. Re-assemble the switch and switch cover over the new micro switch and secure the cover to the handle with the nylon switch screws.

CAUTION: DO NOT OVERTIGHTEN THE NYLON SCREWS.