



GXe 403G MN 5m

GXE403GMN5

A gas-cooled 400 A MIG/MAG welding torch with Euro and Amphenol connectors, Kemppi Flexcoax cable and Multi-Neck system. Cable length options are 3.5 and 5 meters.

Technical data

Description	Value
Welding connection type	Euro
Filler wire diameter	0.8 ... 1.6 mm
Filler wire diameter	0.8 mm...1.6 mm
Filler wire diameter, Fe	0.8 ... 1.6 mm
Filler wire diameter, Fe	0.8 mm...1.6 mm
Filler wire diameter, Fe-MC/FC	0.9 ... 1.6 mm
Filler wire diameter, Fe-MC/FC	0.9 mm...1.6 mm

Description	Value
Filler wire diameter, Ss	0.8 ... 1.6 mm
Filler wire diameter, Ss	0.8 mm...1.6 mm
Filler wire diameter, Ss-MC/FC	0.9 ... 1.6 mm
Filler wire diameter, Ss-MC/FC	0.9 mm...1.6 mm
Filler wire diameter, Al	0.8 ... 1.6 mm
Filler wire diameter, Al	0.8 mm...1.6 mm
Type of cooling	Air
Contact tip	M10x1
Method of guidance	Manual
Load capacity 35% / Ar + 18% CO ₂	400 A
Load capacity 60% / Ar + 18% CO ₂	360 A
Load capacity test, filler wire material	Fe
Load capacity test, filler wire diameter	1.6 mm
Load capacity test, stick out length	22 mm
Load capacity test, gas flow	20 l/min
Gun handle	Yes
Neck type	Changeable
Neck dimensions: length	152 mm
Neck dimensions: height	105 mm
Neck dimensions: angle	50 °
Welding torch cable length	5 m
Remote control	Optional
Operating temperature	-20 ... 40 °C
Operating temperature	-20 °C...40 °C
Storage temperature	-40 ... 60 °C
Storage temperature	-40 °C...60 °C
Standards	IEC 60974-7