TIG Tack
Staplers

The Tack Welding Clamp offer a powerful grip with one-hand operation, making it quick and easy to clamp and align pipes for orbital welding. Its design ensures that both ends of the pipe are securely held without deformation, providing precise alignment for high-quality welds.

Essential for Orbital Welding

The **HT tack welding clamp** makes it significantly easier to tack-weld pipe or fitting connections. Its unique **grip-style design** allows for **one-handed operation** while providing strong clamping force. Both pipe ends are securely held without deforming the material, and the clamp jaws ensure precise alignment. Naturally, the jaws are made of **stainless steel**. A properly sized **HT tack welding clamp** is available for every outer diameter (OD).

Narrow Clamp Jaws for MicroFit

For **MicroFit welding**, where fittings need to be welded directly to each other, the HT tack welding clamp is available with **narrow clamp jaws**, suitable for pipe sizes ranging from Ø 4 mm to Ø 19.05 mm (0.157" to 0.75").

Narrow Clamp Jaws for MicroFit

Article No.	Description	Article No.	Description
HTS.004.00	Tack Welding Clamp Ø 4,0 mm, narrow	HTS.012.00	Tack Welding Clamp Ø 12,00 mm, narrow
HTS.005.00	Tack Welding Clamp Ø 5,0 mm, narrow	HTS.012.70	Tack Welding Clamp Ø 12,70 mm, narrow
HTS.006.00	Tack Welding Clamp Ø 6,0 mm, narrow	HTS.013.00	Tack Welding Clamp Ø 13,00 mm, narrow
HTS.006.35	Tack Welding Clamp Ø 6,35 mm, narrow	HTS.013.50	Tack Welding Clamp Ø 13,50 mm, narrow
HTS.007.00	Tack Welding Clamp Ø 7,0 mm, narrow	HTS.015.88	Tack Welding Clamp Ø 15,88 mm, narrow
HTS.008.00	Tack Welding Clamp Ø 8,0 mm, narrow	HTS.017.20	Tack Welding Clamp Ø 17,20 mm, narrow
HTS.009.53	Tack Welding Clamp Ø 9,53 mm, narrow	HTS.019.05	Tack Welding Clamp Ø 19,05 mm, narrow
HTS.010.00	Tack Welding Clamp Ø 10,0 mm, narrow		

HT Clamp – Wide Jaws

Article No.	Description	Article No.	Description
HTB.006.00	Tack Welding Clamp Ø 6,00 mm, wide	HTB.029.00	Tack Welding Clamp Ø 29,00 mm, wide
HTB.006.35	Tack Welding Clamp Ø 6,35 mm, wide	HTB.033.70	Tack Welding Clamp Ø 33,70 mm, wide
HTB.008.00	Tack Welding Clamp Ø 8,00 mm, wide	HTB.035.00	Tack Welding Clamp Ø 35,00 mm, wide
HTB.009.53	Tack Welding Clamp Ø 9,53 mm, wide	HTB.038.10	Tack Welding Clamp Ø 38,10 mm, wide
HTB.010.00	Tack Welding Clamp Ø 10,00 mm, wide	HTB.040.00	Tack Welding Clamp Ø 40,00 mm, wide
HTB.010.20	Tack Welding Clamp Ø 10,20 mm, wide	HTB.041.00	Tack Welding Clamp Ø 41,00 mm, wide
HTB.012.00	Tack Welding Clamp Ø 12,00 mm, wide	HTB.042.40	Tack Welding Clamp Ø 42,40 mm, wide
HTB.012.70	Tack Welding Clamp Ø 12,70 mm, wide	HTB.044.50	Tack Welding Clamp Ø 44,50 mm, wide
HTB.013.00	Tack Welding Clamp Ø 13,00 mm, wide	HTB.048.30	Tack Welding Clamp Ø 48,30 mm, wide
HTB.013.50	Tack Welding Clamp Ø 13,50 mm, wide	HTB.050.80	Tack Welding Clamp Ø 50,80 mm, wide
HTB.015.00	Tack Welding Clamp Ø 15,00 mm, wide	HTB.052.00	Tack Welding Clamp Ø 52,00 mm, wide
HTB.015.88	Tack Welding Clamp Ø 15,88 mm, wide	HTB.053.00	Tack Welding Clamp Ø 53,00 mm, wide
HTB.016.00	Tack Welding Clamp Ø 16,00 mm, wide	HTB.054.00	Tack Welding Clamp Ø 54,00 mm, wide
HTB.017.00	Tack Welding Clamp Ø 17,20 mm, wide	HTB.060.30	Tack Welding Clamp Ø 60,30 mm, wide
HTB.018.00	Tack Welding Clamp Ø 18,00 mm, wide	HTB.063.50	Tack Welding Clamp Ø 63,50 mm, wide
HTB.019.05	Tack Welding Clamp Ø 19,05 mm, wide	HTB.070.00	Tack Welding Clamp Ø 70,00 mm, wide
HTB.020.00	Tack Welding Clamp Ø 20,00 mm, wide	HTB.076.10	Tack Welding Clamp Ø 76,10 mm, wide
HTB.021.30	Tack Welding Clamp Ø 21,30 mm, wide	HTB.076.20	Tack Welding Clamp Ø 76,20 mm, wide
HTB.022.00	Tack Welding Clamp Ø 22,00 mm, wide	HTB.085.00	Tack Welding Clamp Ø 85,00 mm, wide
HTB.023.00	Tack Welding Clamp Ø 23,00 mm, wide	HTB.088.90	Tack Welding Clamp Ø 88,90 mm, wide
HTB.025.40	Tack Welding Clamp Ø 25,40 mm, wide	HTB.101.60	Tack Welding Clamp Ø 101,60 mm, wide
HTB.026.90	Tack Welding Clamp Ø 26,90 mm, wide	HTB.104.00	Tack Welding Clamp Ø 104,00 mm, wide
HTB.028.00	Tack Welding Clamp Ø 28,00 mm, wide	HTB.114.30	Tack Welding Clamp Ø 114,30 mm, wide