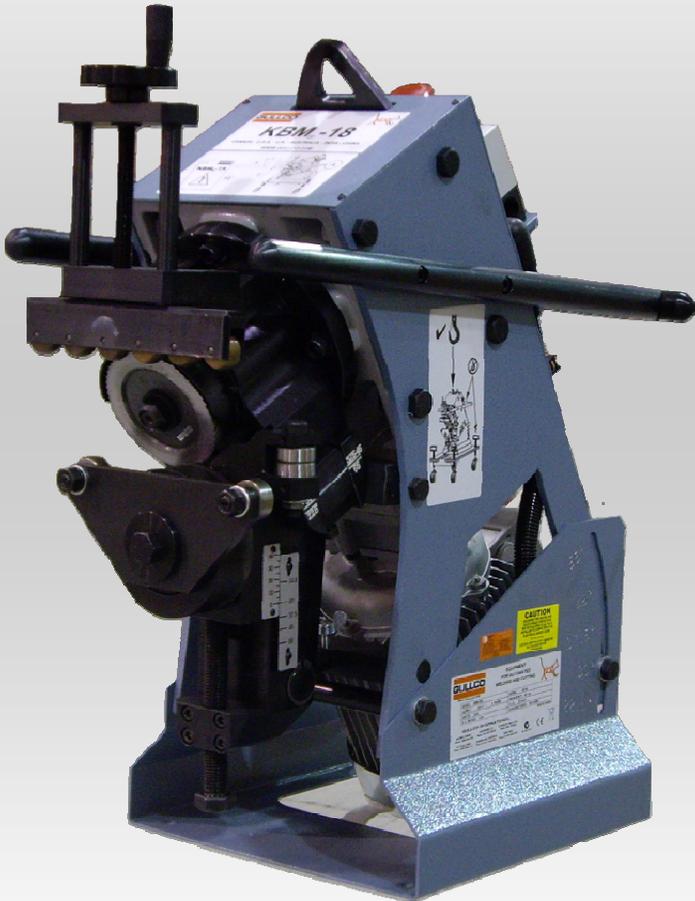




KBM-18® HEAVY DUTY BEVELLING MACHINES



KBM-18-100

Gullco's KBM-18® & KBM-18U® Portable, Self-Propelled Plate Edge Bevelers produce clean machined bevels with **no thermal distortion** on mild steel, stainless steel and aluminum plate from 1/4" (6.0 mm) to 1 1/2" (38.1 mm) thick. Thinner material can be bevelled... consult factory for details. The KBM-18U® bevels the underside of plate eliminating the need to flip the work piece...**reducing time and cost**. Savings are further enhanced when both units are used in applications where both sides of the material require beveling.

Adjustable Undercarriage...For Easy Height Adjustment

The KBM-18® can be purchased with an adjustable height, self-aligning, spring-loaded caster wheel assembly for self-propelled beveling along any length of plate maintaining a uniform bevel and consistent root face. Undercarriage sold separate.

Angle Bevel Pins...Enable Bevel Angle Adjustment

...KBM-18® units are supplied with angle bevel pins for 22 1/2°, 30°, 37 1/2°, 45° and 55° bevels. Pins for other bevel angles are available upon request.

KBM-18®

KBM-18U®

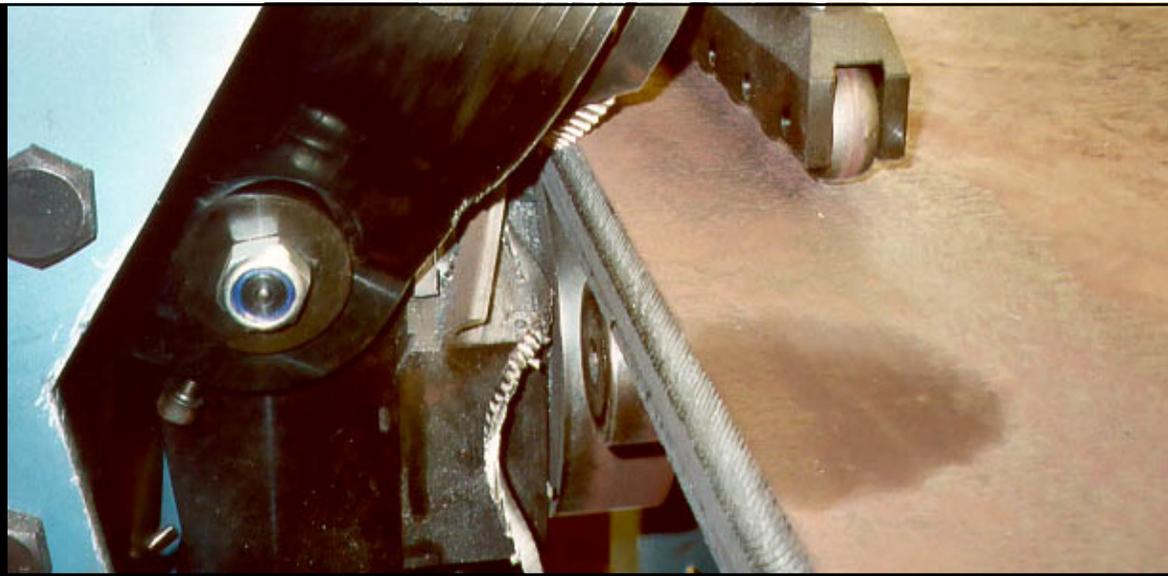
...for beveling the top-side of plate

...for beveling the under-side of plate



Operates at 10 feet (3 meters) per minute

WITH ADJUSTABLE BEVELLING HEAD TO PRODUCE BEVEL ANGLES 22 1/2° THROUGH 55°



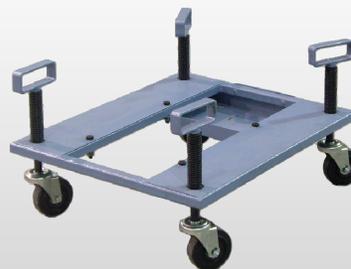
KBM-18® & 18U Self-Propelled Plate Edge Beveller



KBM-18U UNDERSIDE BEVELLING

The KBM-18U is perfect for bevelling the underside of the plate without need for flipping the work piece over.

In combination with the KBM-18 efficiency is greatly increased when bevelling both the top and bottom of the plate. Safety is also increased as there is no need for constant maneuvering of heavy workloads.



CASTER SPRING LOADED ADJUSTABLE UNDERCARRIAGE

Adjustable undercarriages come with Gullco's adjustable height self-aligning spring loaded caster wheel assemblies for self-propelled operation. Best suited for applications where constant machine height is required. The spring-loaded wheels help to eliminate imperfections in the ground to ensure a clean consistent bevel. Sold separate.

KBM-18U

KBM-18-069

Maximum Bevel Width:	0.71" (18.00 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in ² (45 Kg/mm ²)
Maximum Bevel Depth:	0.61" (15.6 mm) at standard 30° bevel angle on material with a tensile strength of 64,000 lb/in ² (45 Kg/mm ²)
Min. Plate Thickness:	1/4" (6.0mm) Thinner material can be bevelled...consult factory for details
Max. Plate Thickness:	1 1/2" (38.1 mm)
Bevel Speed:	120 in. (304.8 cm) per minute*
Motor:	2HP, 3 phase, available for 230, 460 and 575V~ at 60Hz and also 380 and 400/415V~ at 50Hz supply
Weight:	340 lbs. (154Kg.) including undercarriage assembly
Complies With:	C.S.A./N.R.T.L. (File # LR 35006-6) and C.E. Regulations

* top speed can vary depending on bevel depth, voltage and frequency fluctuation

KBM-18® comes complete with the following standard equipment:

- 1- KBM-18-X1C Deep Tooth Cutter (medium cut)
- 1- set Bevel Angle Pins for 22 1/2°, 30°, 37 1/2°, 45° and 55°
- 1- Tool Kit

Accessories available:

- Gullco KBM-18-069 Adjustable Height Undercarriage
- KBM-18-X1C: Medium Tooth Cutter (smooth finish)
- KBM-18-X1H: Hi Tensile Cutter
- GBM-18(Specify Degree Required): Angle Bevel Pins for angles other than those supplied as standard
- GBM-18-0.5: Cutter Shims
- GBM-18-1.0: Cutter Shims

MAXIMUM RECOMMENDED BEVELLING CAPACITIES



Bevel Angle	TENSILE STRENGTH					
	64,000 lbs/in ² (45 kg/mm ²)		71,000 lbs/in ² (50 kg/mm ²)		85,000 lbs/in ² (60 kg/mm ²)	
A	W	D	W	D	W	D
22 1/2°	0.71" (18 mm)	0.65" (16.6 mm)	0.63" (16 mm)	0.58" (14.8 mm)	0.55" (14 mm)	0.51" (13 mm)
30°	0.71" (18 mm)	0.61" (15.6 mm)	0.63" (16 mm)	0.55" (13.9 mm)	0.55" (14 mm)	0.48" (12.1 mm)
37 1/2°	0.67" (17 mm)	0.53" (13.5mm)	0.59" (15 mm)	0.47" (11.9 mm)	0.51" (13 mm)	0.41" (10.3 mm)
45°	0.63" (16 mm)	0.45" (11.3mm)	0.55" (14 mm)	0.39" (9.9 mm)	0.47" (12 mm)	0.33" (8.5 mm)
55°	0.59" (15 mm)	0.34" (8.6 mm)	0.51" (13 mm)	0.29" (7.5 mm)	0.43" (11 mm)	0.25" (6.3 mm)



KBM-18-069
KBM-18-100

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