

# SPRINTER® 180T / 200T

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# Spare Parts

SP50721, SP50722 REV02  
12/2025

ASSEMBLY PAGE NAME			Machine Assembly	Machine Assembly	Machine Assembly	Miscellaneous Items		
CODE NO.:	K NO.:	FIGURE NO.:	A	B	C	-		
50721	K14439-1	SPRINTER® 180T	1	1	1	1		
50722	K14440-1	SPRINTER® 200T	2	2	2	2		

\*items highlighted in bold are recommended spare parts.

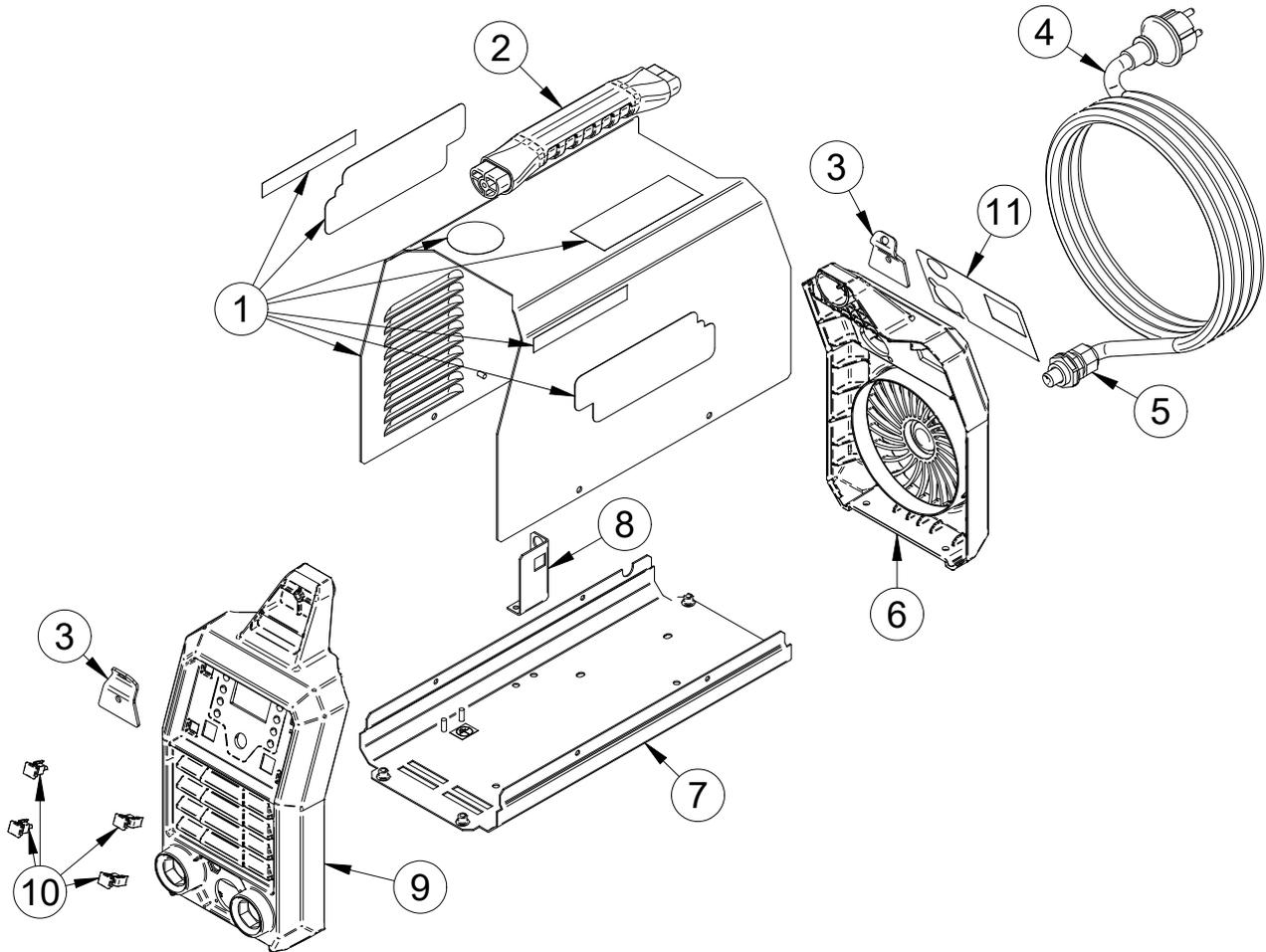


Figure A

**Figure A: Machine Assembly**

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
1	COVER KIT:	T-8040-247-1R	1	X	X					
	SPRINTER SIDE LABEL		2							
	LINCOLN ELECTRIC LABEL		2							
	WARNING LABEL		1							
	LABEL 3 YEAR WARRANTY		1							
	COVER ASSEMBLY		1							
2	OVERMOLDED HANDLE ASBLY	9SM29732	1	X	X					
3	HANDLE	R-1019-780-1R	2	X	X					
4	POWER CABLE WITH PLUG	R-0000-455-1R	1	X	X					
5	STUFFING BOX	1131-154-003R	1	X	X					
6	REAR CASE	R-0000-457-1R	1	X	X					
7	BASE ASSEMBLY	R-3019-808-1R	1	X	X					
8	BRACKET	R-1019-771-1R	1	X	X					
9	FRONT CASE	R-0000-456-1R	1	X	X					
10	PCB STANDOFF	1119-510-152R	4	X	X					
11	REAR LABEL SPRINTER	R-0000-453-1R	1	X	X					

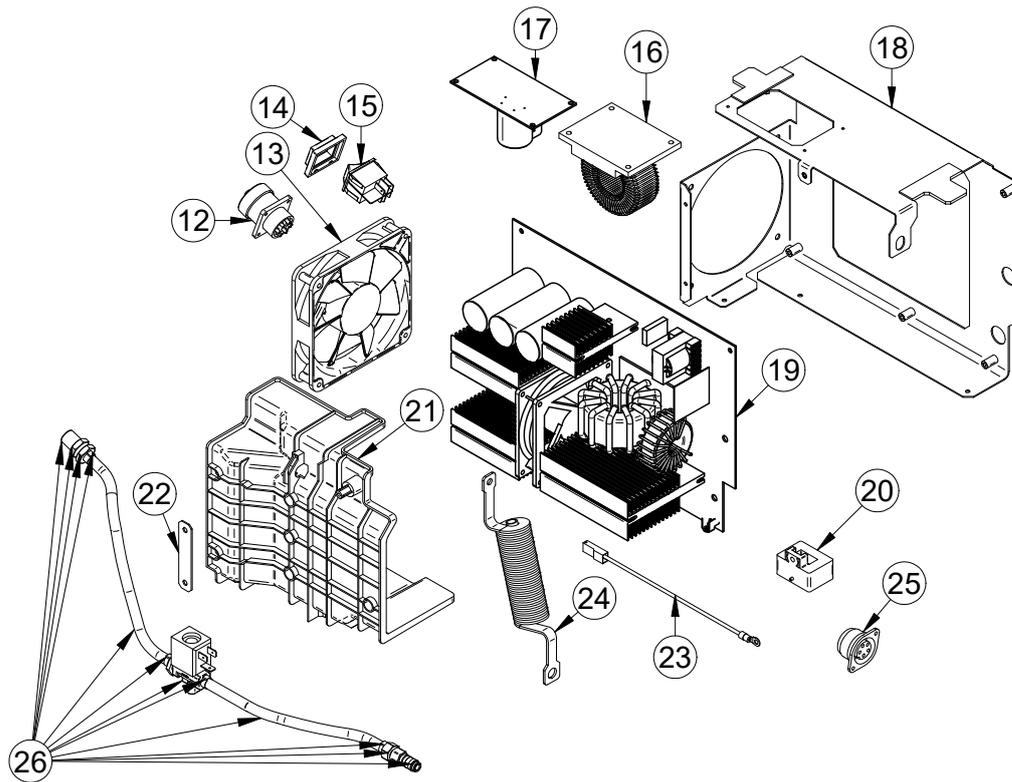


Figure B

Figure B: Inside Machine Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
12	6-PIN CONNECTOR	S35730-1-2	1	X	X					
13	<b>FAN</b>	<b>S35730-1-9</b>	<b>1</b>	<b>X</b>	<b>X</b>					
14	WATERPROOF CAP	1115-299-225R	1	X	X					
15	SWITCH 16A - GREEN	W000352016	1	X	X					
16	PFC INDUCTOR	S35730-1-7	1	X	X					
17	HIGH FREQ. P.C. BOARD	S35730-1-8	1	X	X					
18	CENTER PANEL	S35730-1-6	1	X	X					
19	<b>INVERTER BOARD</b>	<b>S35730-1-4</b>	<b>1</b>	<b>X</b>	<b>X</b>					
20	LEM SENSOR	S35730-1-3	1	X	X					
21	PLASTIC AIR CHANNEL	S35730-1-5	1	X	X					
22	CENTER PANEL	S35730-1-6	1	X	X					
23	CABLE	R-5041-465-1R	1	X	X					
24	HF CHOKE	S35730-1-12	1	X	X					
25	5-PIN CONNECTOR	S35730-1-1	1	X	X					
26	SOLENOID VALVE KIT	T-8040-250-1R	1	X	X					

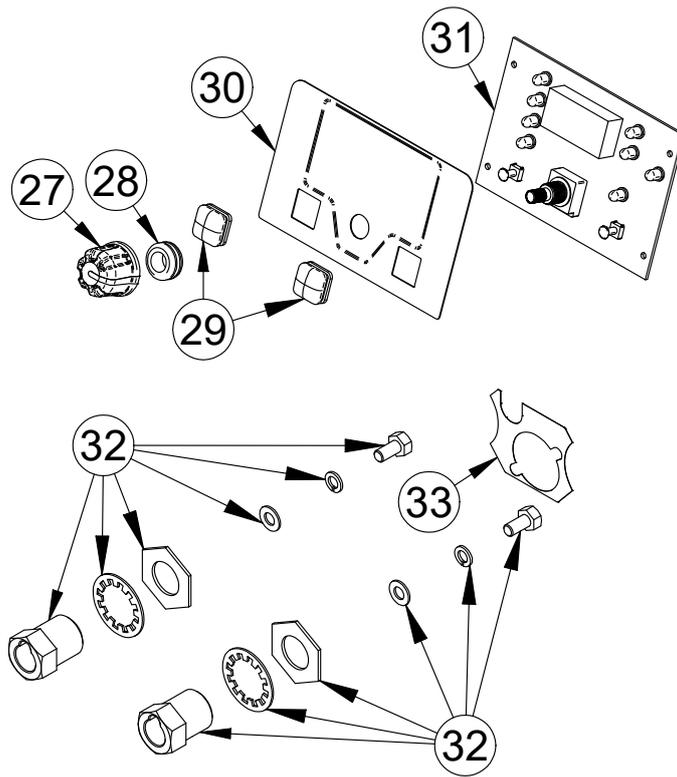


Figure C

Figure C: Front Assembly

Item	Description	Part Number	QTY	1	2	3	4	5	6	7
27	KNOB 1.0"	9SM22778-1	1	X	X					
28	PVC GROMMET	1373-111-337R	1	X	X					
29	BUTTON COVER	9SS23055-1	2	X	X					
30	FRONT LABEL	R-0000-451-1R	1	X						
30	FRONT LABEL	R-0000-451-2R	1		X					
<b>31</b>	<b>DISPLAY PCB</b>	<b>S35729-1-10</b>	<b>1</b>	<b>X</b>						
<b>31</b>	<b>DISPLAY PCB</b>	<b>S35730-1-10</b>	<b>1</b>		<b>X</b>					
32	SOCKET ASSEMBLY	T-8040-248-1R	2	X	X					
33	FRONT LABEL SRINTER	R-0000-452-1R	1	X	X					

# Electrical Schematic

CODE: 50721, 50722

