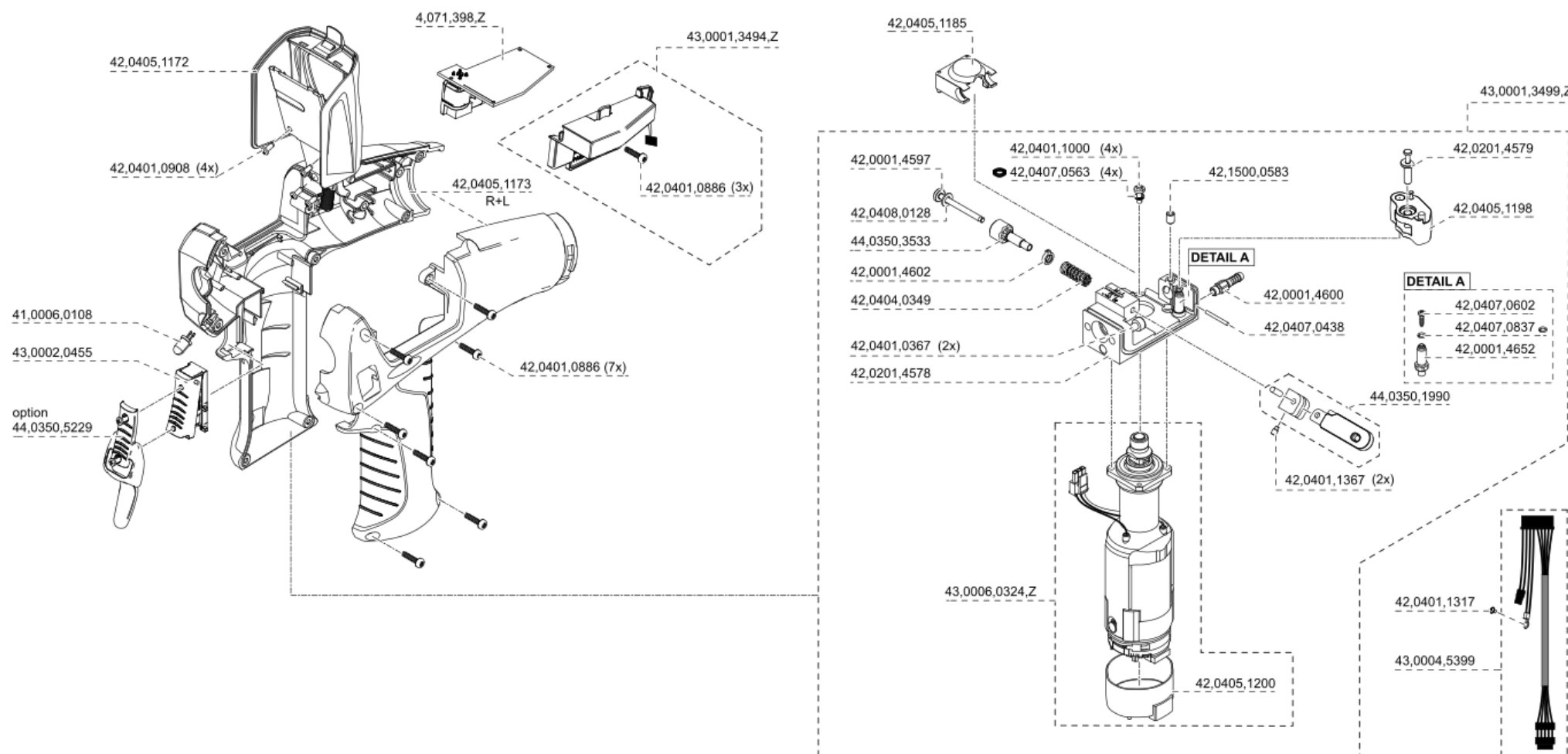


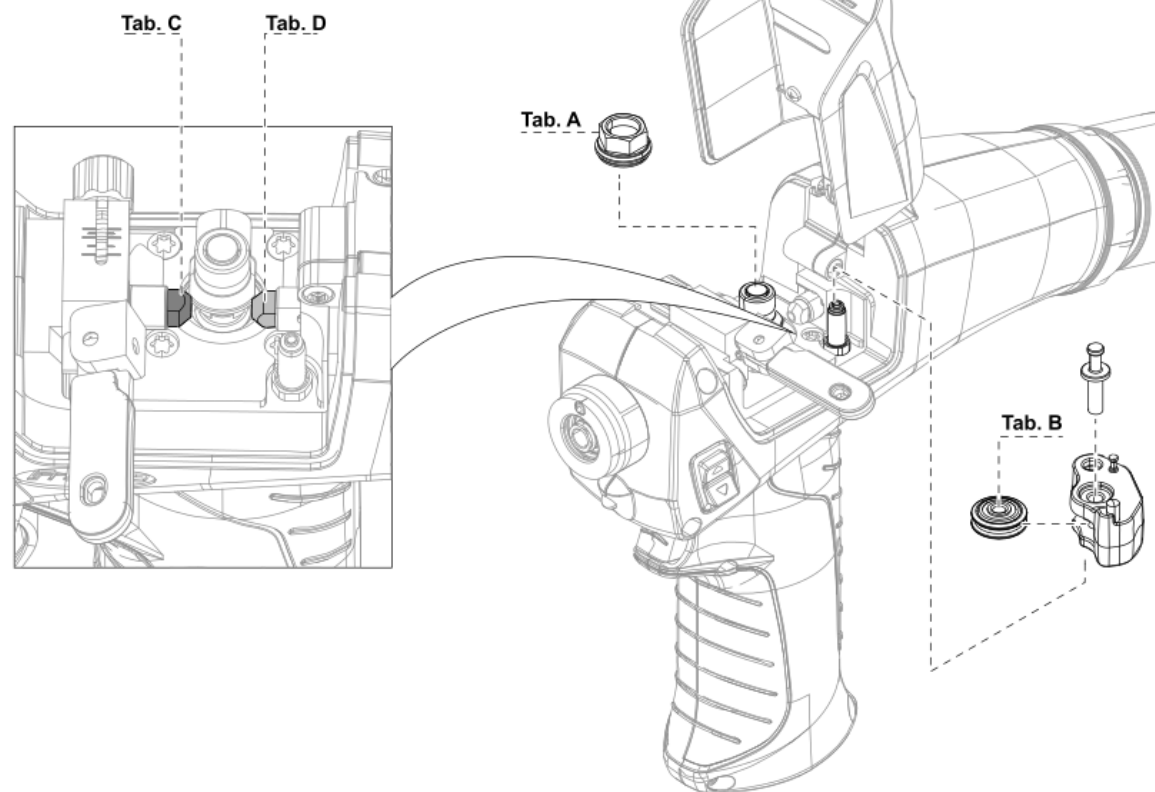
MHP 400i W PM
CMT/FSC/JM/3,85m

4,051,072

MHP 400i W PM CMT/FSC/JM/3,85m (4,051,072)



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Tab.A	Ømm	Øinch	Part No.
	0,8	.031	42,0001,5733
	0,9	.035	42,0001,5774
	1,0	.039	42,0001,5734
	1,2	.047	42,0001,5735
	1,4	.055	42,0001,5775
	1,6	.063	42,0001,5736
	2,0	.078	X

Tab.B	Ømm	Øinch	Part No.
	0,8	.031	42,0001,5732
	0,9	.035	42,0001,5772
	1,0	.039	42,0001,5731
	1,2	.047	42,0001,5730
	1,4	.055	42,0001,5773
	1,6	.063	42,0001,5729
	2,0	.078	X

Tab. C	Ømm	Øinch	pieces	Part No.
	0,8	.031	1	42,0100,1120
	0,9	.035	1	42,0100,1119
	1,0	.039	1	42,0100,1119
	1,2	.047	1	42,0100,1003
	1,4	.055	1	42,0100,1008
	1,6	.063	1	42,0100,1008
	2,0	.078	1	X

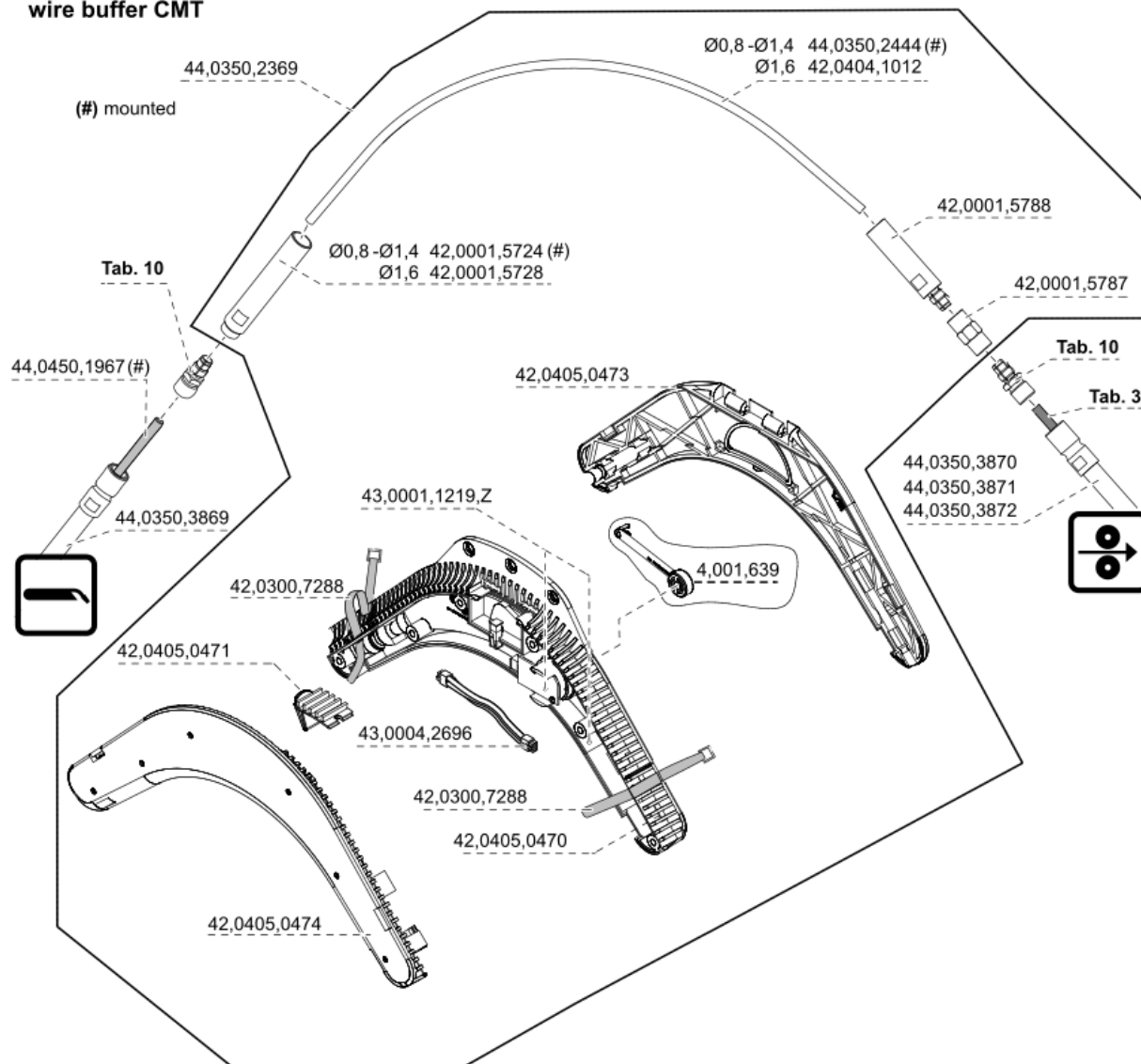
Tab.D	Ømm	Øinch	Part No.
	0,8-1,2	.031-.047	42,0100,1003 (#)
	1,4	.055	42,0100,1008
	1,6	.063	42,0100,1008

(#) mounted

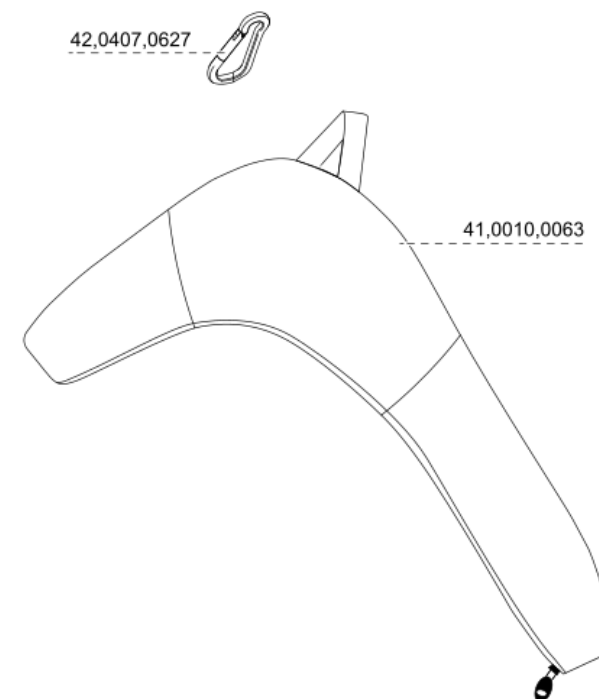


MHP 400i W PM CMT/FSC/JM/3,85m (4,051,072)

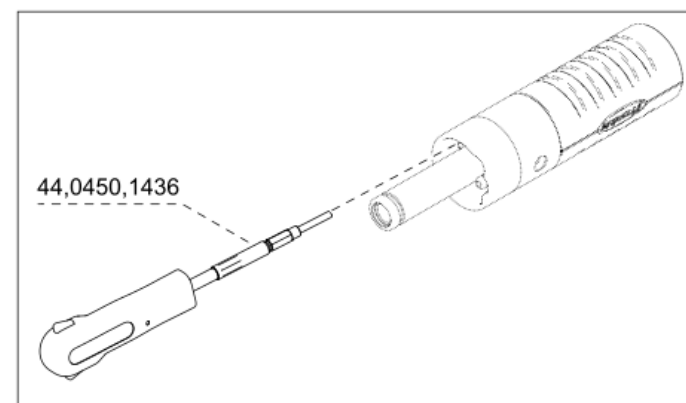
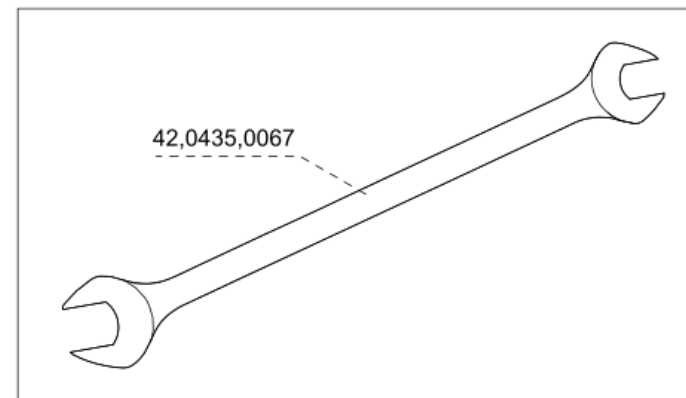
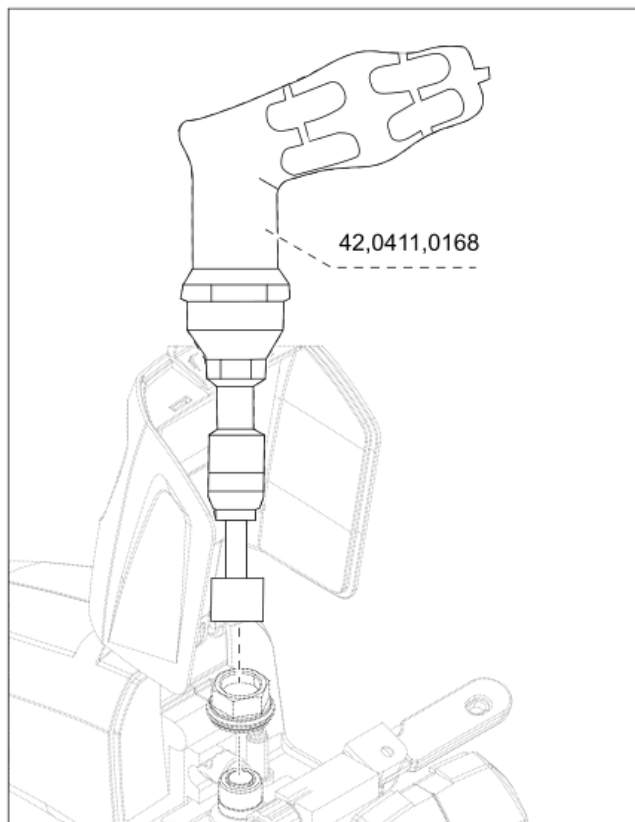
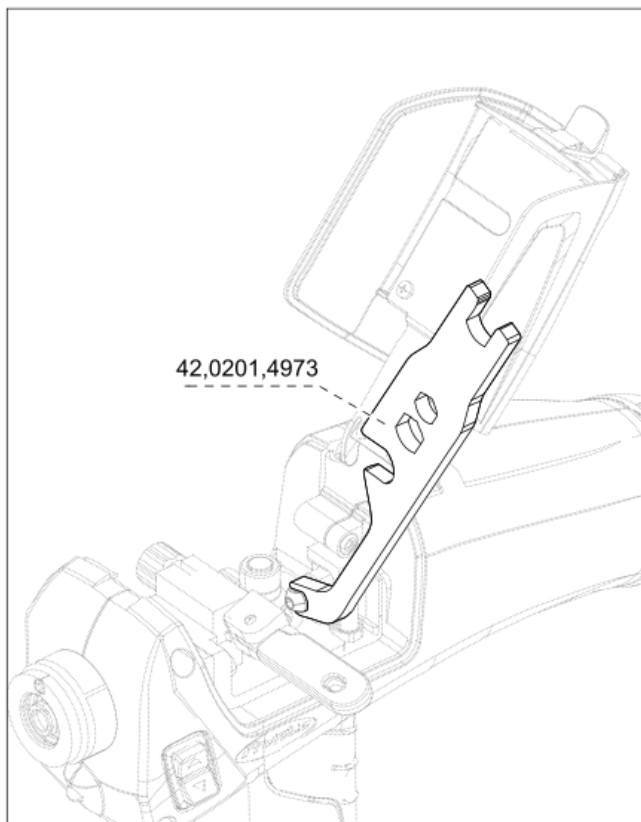
wire buffer CMT



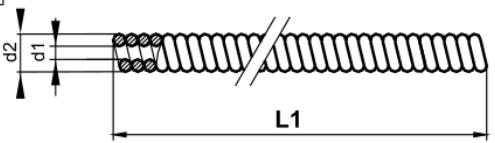
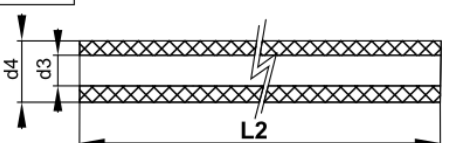
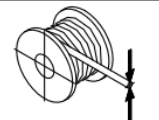
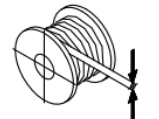
Tab. 10			Fe/CrNi	Alu / W	CuSi
	Ømm	Øinch	Part No.	Alu / G	Part No.
	0,8	.031	42,0001,5833	42,0001,3583	
	0,9	.035	42,0001,4512		
	1,0	.039	42,0001,4512		
	1,2	.047	42,0001,4512		
	1,4	.055	42,0001,3583		
	1,6	.063	42,0001,3583		
	2,0	.078	X	X	X



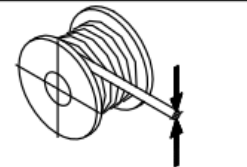
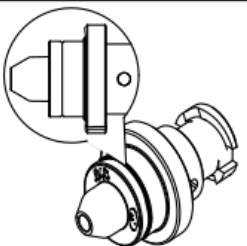
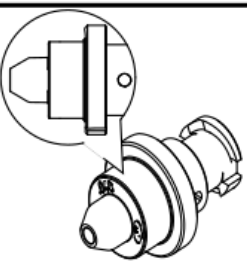
TOOLS



TAB. 3

Steel / CrNi							Graphit		
									
material			d1		d2		Part No. L1	Part No. L1	Part No. L1
	Ø mm	Ø inch	mm	inch	mm	inch	5m 16.4feet	15m 49.2feet	50m 160feet
Steel liner	0,8	.030	1,4	.055	4,4	.176	40,0002,0040,005	40,0002,0040,015	40,0002,0040,050
Steel liner	0,9 - 1,0	.035/.040	1,6	.062	4,8	.189	40,0002,0041,005	40,0002,0041,015	40,0002,0041,050
Steel liner	1,2	.045	1,9	.074	4,9	.192	40,0002,0042,005	40,0002,0042,015	40,0002,0042,050
Steel liner	1,4 - 1,6	.052/.062	2,5	.098	4,9	.192	40,0002,0043,005	40,0002,0043,015	40,0002,0043,050
CrNi liner	0,8	.030	1,4	.055	4,4	.176	40,0002,0044,005	40,0002,0044,015	40,0002,0044,050
CrNi liner	0,9 - 1,0	.035/.040	1,6	.062	4,8	.189	40,0002,0045,005	40,0002,0045,015	40,0002,0045,050
CrNi liner	1,2	.045	1,9	.074	4,9	.192	40,0002,0046,005	40,0002,0046,015	40,0002,0046,050
CrNi liner	1,4 - 1,6	.052/.062	2,5	.098	4,9	.192	40,0002,0047,005	40,0002,0047,015	40,0002,0047,050
Steel liner coated	0,8	.030	1,4	.055	4,4	.176	40,0002,0052,005	40,0002,0052,015	40,0002,0052,050
Steel liner coated	0,9 - 1,0	.035/.040	1,6	.062	4,8	.189	40,0002,0053,005	40,0002,0053,015	40,0002,0053,050
Steel liner coated	1,2	.045	1,9	.074	4,9	.192	40,0002,0054,005	40,0002,0054,015	40,0002,0054,050
Steel liner coated	1,4 - 1,6	.052/.062	2,5	.098	4,9	.192	40,0002,0055,005	40,0002,0055,015	40,0002,0055,050
			d3		d4		Part No. L2	Part No. L2	Part No. L2
	Ø mm	Ø inch	mm	inch	mm	inch	10m 32.8feet	30m 98feet	100m 328feet
Graphit	0,8	.030	1,2	.047	4,7	.185	40,0001,0529,010	40,0001,0529,030	40,0001,0529,100
Graphit	0,9 - 1,0	.035-.040	1,5	.059	4,7	.185	40,0001,0530,010	40,0001,0530,030	40,0001,0530,100
Graphit	1,2	.045	1,8	.070	4,7	.185	40,0001,0531,010	40,0001,0531,030	40,0001,0531,100
Graphit	1,4 - 1,6	.052-1/16	2,4	.094	4,7	.185	40,0001,0532,010	40,0001,0532,030	40,0001,0532,100
Graphit	0,8	5/64	3,0	.118	4,7	.185	40,0001,0533,010	40,0001,0533,030	40,0001,0533,100

TAB. 4 clamping piece

		Fe / CrNi	Alu / CuSi	colour	
Ø mm	Ø inch				
0,8	.030		44,0350,4080	grey	
0,8	.030	44,0350,4081		grey	
0,9-1,0	.035-.040	44,0350,4082		blue	
1,2	.045	44,0350,4083		red	
1,4-1,6	.052-1/16	44,0350,4084		black	

MHP 400i W PM CMT/FSC/JM/3,85m (4,051,072)

Article no.	Description	Quantity	Unit
42,0401,0367	SCREW ISK 912 4X20	2	pc
42,0100,1003	Guide nozzle 1,2	3	pc
42,0100,1008	Guide nozzle 1,6	3	pc
42,0001,5733	Feeding driver roller 0.8	1	pc
42,0001,5774	Feeding driver roller 0.9	1	pc
42,0001,5734	Drive Roller 1.0	1	pc
42,0001,5735	Feeding driver roller 1,2	1	pc
42,0001,5775	Feeding driver roll 1.4	1	pc
42,0001,5736	Drive Roller 1.6	1	pc
42,0001,5732	Pressure rolls 0.8	1	pc
42,0001,5772	Pressure rolls 0.9	1	pc
42,0001,5731	Pressure Roller 1.0	1	pc
42,0001,5730	Pressure rolls 1.2	1	pc
42,0001,5773	Pressure roller 1.4	1	pc
42,0001,5729	Pressure Roller 1.6	1	pc
42,0100,1119	Guide nozzle ø1,0 Drive	3	pc
42,0100,1120	Guide nozzle ø0,8 gray	3	pc
42,0405,0548	Sealing cap for plug nipple	1	pc
42,0402,0258	O-ring 4x1.2mm FKM	1	pc
42,0402,0286	O-ring ø7.5x1.5mm NBR70	1	pc
42,0407,0100	CABLE FIXING 150	1	pc
42,0407,0245	CLAMP W.INSERT 7,0/ø5,8-7,9	1	pc
42,0001,5788	Clamping piece CMT	1	pc
42,0001,5787	Clamping nut wire buffer CMT	1	pc
42,0001,5724	Slide CMT piece	1	pc
42,0001,5728	Clamping piece CMT	1	pc
44,0350,2444	Wireguide insert buffer 0,363m	1	pc
42,0404,1012	wirefeed liner Dr.puffer0,345m	1	pc
44,0350,3869	Wiref. hose 5.7/8.0 2.07m	1	pc
44,0450,1967	Graph. liner 2.0(4.7/3.0) 2.2m	1	pc
42,0001,3583	Clamping piece cyl. Aø4,7-4,9	1	pc
42,0001,5833	Clamping piece zyl. Aø4,1-4,3	1	pc
42,0001,4512	clamping piece ZYL. AØ4,6-Ø4,8	1	pc
42,0407,0627	Karabiner 8 mm	2	pc

MHP 400i W PM CMT/FSC/JM/3,85m (4,051,072)

Article no.	Description	Quantity	Unit
42,0201,4973	Tool CMT Hand	1	pc
42,0435,0067	Wrench 10x12	1	pc
44,0450,1436	Extract. tool CPC+35mm extens.	1	pc
40,0002,0054,015	Steel inner liner C 1.2 / 15 m	1	pc
40,0002,0055,015	Steel inner liner C 1.6 / 15 m	1	pc
40,0002,0054,005	Steel inner liner C 1.2 / 5 m	1	pc
40,0002,0055,005	Steel inner liner C 1.6 / 5 m	1	pc
40,0002,0054,050	Steel inner liner C 1.2 / 50 m	1	pc
40,0002,0055,050	Steel inner liner C 1.6 / 50 m	1	pc
40,0002,0040,015	Steel liner exposed 0.8/15m	1	pc
40,0002,0041,015	Steel liner exposed 1.0 / 15m	1	pc
40,0002,0042,015	Steel liner exposed 1.2/15m	1	pc
40,0002,0043,015	Steel liner exposed 1.6/15m	1	pc
40,0002,0044,015	CrNi liner exposed 0.8/15m	1	pc
40,0002,0045,015	CrNi liner exposed 1.0/15m	1	pc
40,0002,0046,015	CrNi liner exposed 1.2/15m	1	pc
40,0002,0047,015	CrNi liner exposed 1.6/15m	1	pc
40,0002,0052,015	Steel inner liner C 0.8 / 15 m	1	pc
40,0002,0053,015	Steel inner liner C 1.0 / 15 m	1	pc
40,0002,0040,005	Steel liner exposed 0.8/5m	1	pc
40,0002,0041,005	Steel liner exposed 1.0/5m	1	pc
40,0002,0042,005	Steel liner exposed 1.2/5m	1	pc
40,0002,0043,005	Steel liner exposed 1.6/5m	1	pc
40,0002,0044,005	CrNi liner exposed 0.8/5m	1	pc
40,0002,0045,005	CrNi liner exposed 1.0/5m	1	pc
40,0002,0046,005	CrNi liner exposed 1.2/5m	1	pc
40,0002,0047,005	CrNi liner exposed 1.6/5m	1	pc
40,0002,0052,005	Steel inner liner C 0.8 / 5 m	1	pc
40,0002,0053,005	Steel inner liner C 1.0 / 5 m	1	pc
40,0002,0040,050	Steel liner exposed 0.8/50m	1	pc
40,0002,0041,050	Steel liner exposed 1.0/50m	1	pc
40,0002,0042,050	Steel liner exposed 1.2/50m	1	pc
40,0002,0043,050	Steel liner exposed 1.6/50m	1	pc
40,0002,0044,050	CrNi liner exposed 0.8/50m	1	pc

MHP 400i W PM CMT/FSC/JM/3,85m (4,051,072)

Article no.	Description	Quantity	Unit
40,0002,0045,050	CrNi liner exposed 1.0/50m	1	pc
40,0002,0046,050	CrNi liner exposed 1.2/50m	1	pc
40,0002,0047,050	CrNi liner exposed 1.6/50m	1	pc
40,0002,0052,050	Steel inner liner C 0.8 / 50 m	1	pc
40,0002,0053,050	Steel inner liner C 1.0 / 50 m	1	pc
44,0350,4083	Clamping piece 1.2 PushPull	1	pc
44,0350,4084	Clamping piece 1.6 PushPull	1	pc
44,0350,4082	Clamping piece 1.0 PushPull	1	pc