

www.rapidwelding.com email: info@rapidwelding.com main: +44 (0) 2392 214 214

## Speedy Purge Heat Resistant Systems

## Sizes: 3 to 80" (63 to 2044mm)

The GBC Twin Purge Bag & Speedy Purge Systems are both available as heat resistant versions. Designed for use when high temperatures are encountered in the welding process, such as pre & post-heating. They are heat resistant up to 350C for up to 24 hours and 500C for short periods.

Mirroring the features of the standard range of inflatable purging systems, the heat resistant range comes with a luminous positioning band for rapid centering and set up. These systems can be in place throughout the pre-heating, welding and postheat treatment cycles, allowing the weld to be purged continuously for up to 24 hours if necessary.

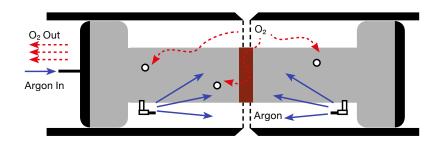


Twin purge heat resistant bags



Speedy purge heat resistant bags

## How it works



Part Nos & Sizing		
Part No.	Expansion Range	Weight kg
TP03/HR	63 - 75 mm	1.1
TP04/HR	92 - 100 mm	1.2
TP05/HR	113 - 125 mm	1.25
TP06/HR	138 - 150 mm	1.3
TP07/HR	163 - 175 mm	1.4
SP08/HR	190 - 215 mm	1.4
SP10/HR	242 - 267 mm	1.7
SP12/HR	291 - 316 mm	2.1
SP14/HR	318 - 343 mm	2.5
SP16/HR	369 - 394 mm	2.7
SP18/HR	420 - 445 mm	3.0
SP20/HR	471 - 496 mm	3.4
SP22/HR	553 - 577 mm	3.6
SP24/HR	572 - 597 mm	3.8
SP26/HR	620 - 645 mm	4.5
SP28/HR	671 - 696 mm	5.5
SP30/HR	722 - 747 mm	6.0
SP32/HR	772 - 797 mm	8.0
SP36/HR	874 - 899 mm	9.1
SP40/HR	990 - 1015 mm	9.9
SP42/HR	1023 - 1048 mm	13.2
SP44/HR	1125 - 1150 mm	13.7
SP48/HR	1175 - 1200 mm	15.0
SP54/HR	1359 - 1384 mm	18.0
SP60/HR	1512 - 1537 mm	20.0
SP72/HR	1816 - 1841 mm	28.0
SP80/HR	2019 - 2044 mm	30.0